

Advances in the Synthesis of Bioactive Unnatural Amino Acids and Peptides

R. Saladino*^a, G. Botta^a and M. Crucianelli*^b

^aDipartimento di Agrobiologia e Agrochimica, Università degli Studi della Tuscia, via S. Camillo De Lellis, 01100 Viterbo, Italy

^bDipartimento di Chimica, Ingegneria Chimica e Materiali, Università dell'Aquila, via Vetoio, I-67100 Coppito, L'Aquila, Italy

Abstract: The key role of proteins and amino acids in the structure and function of living matter has stimulated extensive studies. Modified amino acids with enhanced biological activity, proteolytic stability and bioavailability are of increasing interest in protein design and engineering as drug candidates. In the last few years, several efforts have been devoted to the synthesis of amino acids having unusual side chains and unnatural chirality, commonly referred to as “nonproteinogenic” or “unnatural” amino acids, even though some of them can be isolated from natural sources. In this review we describe recent advances in the amino acid side-chain transformations and backbone modifications by oxidative and fluorination procedures.

Keywords: Unnatural amino acids, peptidomimetics, biological activity, synthesis, structural properties.

INTRODUCTION

Unnatural or nonproteinogenic amino acids are characterized by several biological activities such as antimicrobial [1], antiviral [2], metal chelating properties [3], thrombin, trypsin and factor VIIa inhibitory activity [4]. Moreover, they show a highly potent and selective agonist activity for group II metabotropic glutamate receptors [5] and hypolipidemic activity [6]. Several efforts have been devoted to design novel synthetic procedures for the preparation of these derivatives. Due to the abundance of examples, we have limited ourselves to analyze the transformations of amino acids and peptides in the side-chain residue and in the backbone structure focusing our attention on the oxidative and fluorination procedures published mainly in the last ten years, with a particular emphasis on the synthesis of biologically active compounds. For sake of completeness, recent reviews are suggested for otherwise relevant topics in the field of unnatural amino acids preparation, such as the synthesis of nonproteinogenic amino acids in enantiomerically pure form [7], biomimetic organometallic amino acids [8], catalytic asymmetric Mannich reaction [9], developments in the application of organometallic chemistry for amino acid synthesis [10], cycloaddition reactions [11], biocatalysis [12], foldamers study [13], α,α -disubstituted amino acids and peptides [14], cyclic peptides [15] and unsaturated amino acids and peptides [16].

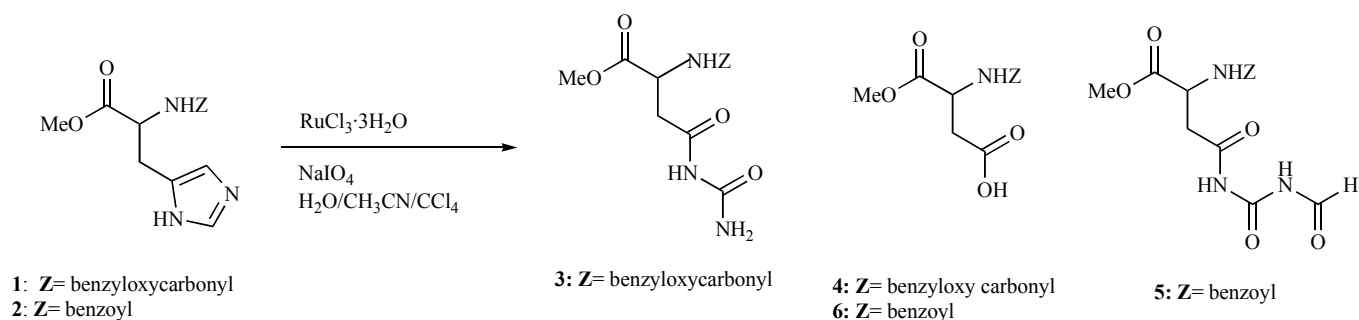
SIDE-CHAIN RESIDUE AND BACKBONE OXIDATIVE TRANSFORMATIONS

Procedures Based on Ru^{VIII} Species

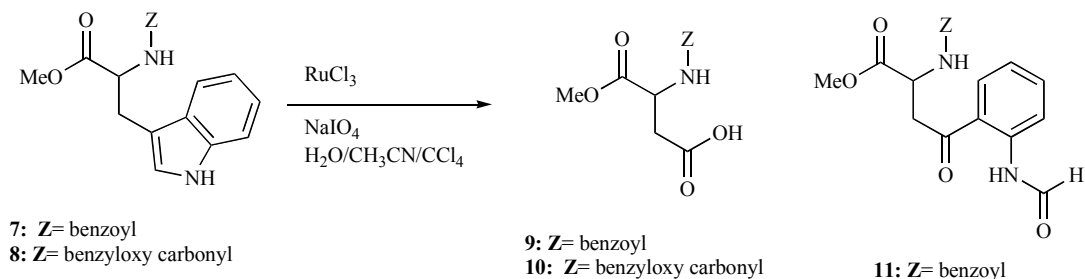
The Ru^{VIII} species generated in situ from catalytic RuCl₃·3H₂O and excess of sodium periodate have been largely used for the oxidative side-chain transformation of coded amino acids. For example, *N*^α-benzyloxycarbonyl histidine methyl ester (*N*^α-Z-HisOMe) **1** and *N*^α-benzoylhistidine methyl ester (*N*^α-Bz-HisOMe) **2** are selectively oxidized by Ru^{VIII} species in H₂O/CH₃CN/CCl₄ mixture at the histidine ring to yield non coded amino acids side chain having biological interest, such as *N*^α-benzyloxycarbonyl-*N*^β-formyl asparagines methyl ester **3** (22%), *N*-benzyloxycarbonyl aspartic acid- α -methyl ester **4** (25%), *N*^α-benzoyl-*N*^β-formyl asparagine methyl ester **5** (31%) and *N*-benzoyl aspartic acid- α -methyl ester **6** (34%), respectively (Scheme 1) [17]. It is interesting to note that *N*^β-carbamoyl asparagine, arising from **3**, is an analogue of insecticidal non-coded plant amino acid *L*-alibizzine (*N*^β-carbamoyl- β -amino alanine), a competitive antagonist of asparagines [18].

Compounds **3-6** are formed by a Ru^{VIII} mediated scission reaction at the imidazole 4,5 double bond, followed by water addition and further rearrangement of the molecule. In principle, this oxidation, followed by the removal of the protective groups, is an efficient synthetic protocol to selectively transform the histidinyl residue into asparagine or aspartic acid moieties. In a similar way, tryptophan is transformed to aspartic acid by Ru^{VIII} species. Thus, treatment of *N*-benzoyl tryptophan methyl ester **7** or *N*-benzyloxycarbonyl tryptophan methyl ester **8** with 2.2 mol % of Ru^{VIII} reagent and excess of sodium periodate afforded the corresponding aspartic acid derivatives **9-10** as the main reaction products, besides the partially degraded side-chain derivative **11** as a by-product (Scheme 2) [19]. Most

*Address correspondence to these authors at the Dipartimento di Agrobiologia e Agrochimica, Università degli Studi della Tuscia, via S. Camillo De Lellis, 01100 Viterbo, Italy; E-mail: saladino@unitus.it



Scheme 1.



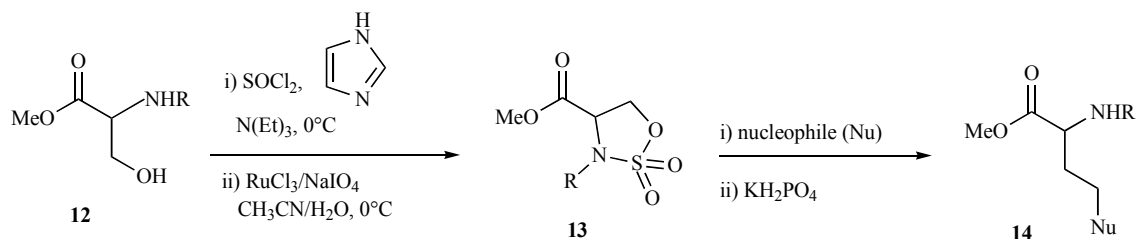
Scheme 2.

probably, the transformation proceeded in four stages including the initial oxidative ring-opening of the pyrazole ring with formation of **11** as intermediate, followed by removal of the formyl moiety, aromatic degradation and oxidative decarboxylation. Tryptophan-containing peptides were also oxidized to corresponding aspartic acid derivatives.

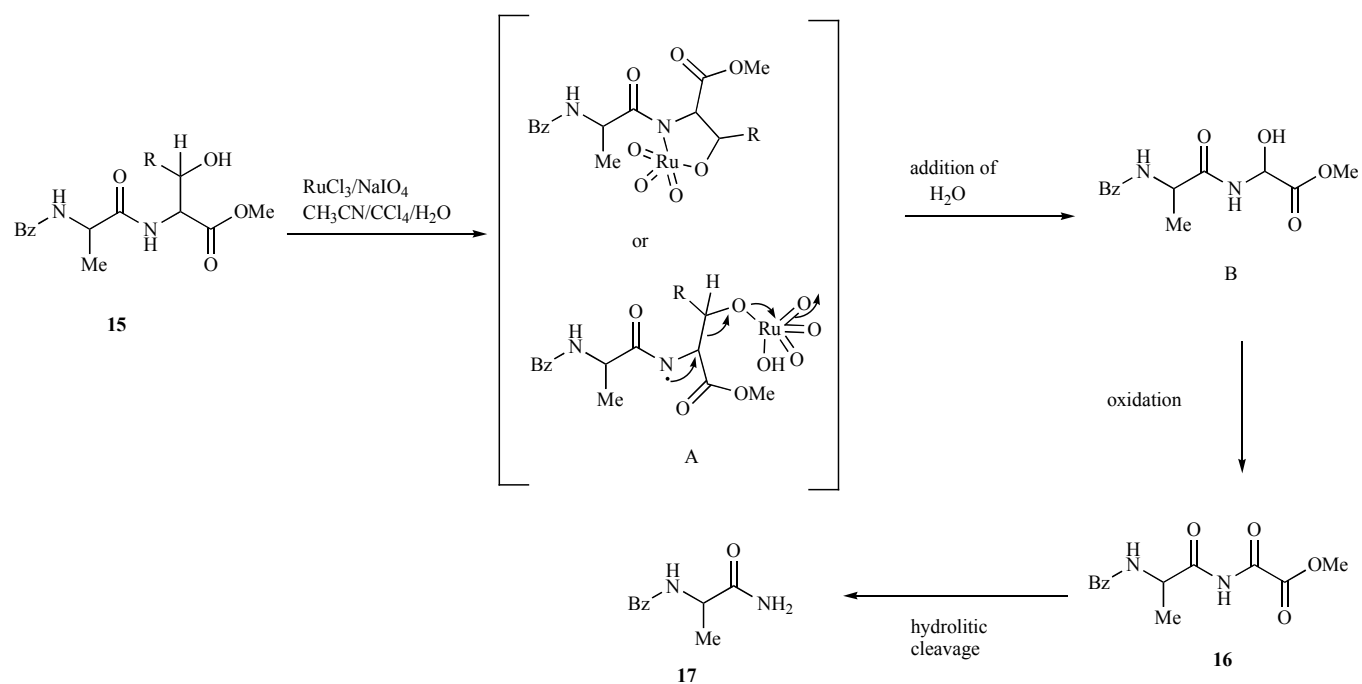
The reaction showed a high selectivity in the presence of Phe residues which are known to undergo oxidation to Asp with Ru^{VIII} [20]. Ru^{VIII} species have been also used to introduce nucleophiles, including enolates of β -dicarbonyl compounds, in the side-chain of serine derivatives. In particular, the reactive cyclic sulfamidate intermediate **13** was prepared (in two steps) by reaction of serine methyl ester **12** with SOCl₂ in the presence of imidazole, followed by oxidative ring-closure with RuCl₃ and sodium periodate. Compound **13** was then subjected to a series of nucleophilic substitutions to yield a large panel of non-coded amino acid derivatives **14** (Scheme 3) [21].

A similar procedure applied to homoserine-derived cyclic sulfamidate afforded a variety of γ -substituted α -amino acid analogues, including a set of enantiopure α , γ -diamino acid analogues [22]. Recently, an efficient method for the

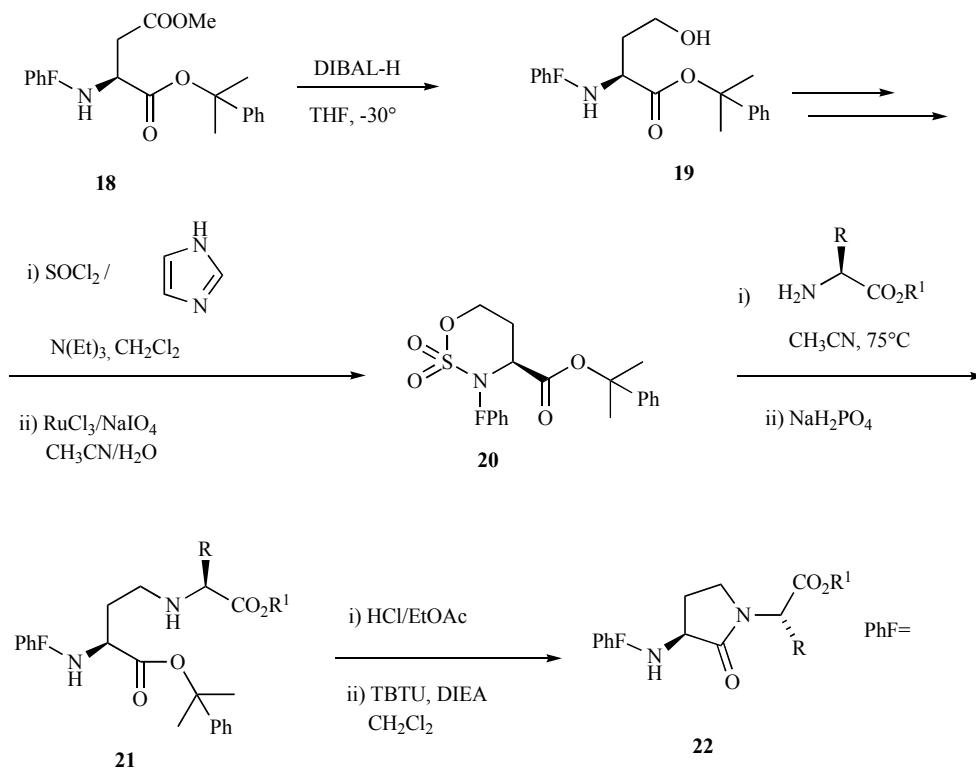
synthesis of enantiopure β - and δ -amino acids by ruthenium-catalyzed oxidative degradation of phenyl groups on the side-chain of α -amino acids was reported [23]. Oxidative modifications of the peptide backbone can also be performed with Ru^{VIII} species. For example, *N,C*-protected peptides terminating in Ser and Thr residues are subjected to oxidative scission of the C ^{α} -C side chain by treatment with RuCl₃ and sodium periodate to yield corresponding terminal amides [24]. This transformation is biomimetic of the terminal amidation process in the cell associated with the formation of pituitary hormones from their Gly extended precursors [25]. As suggested in Scheme 4, the oxidation of the dipeptide Bz-Ala-Ser/Thr-OMe **15** proceeds through initial coordination of Ru^{VIII} species on Ser/Thr side-chain with the formation of cyclic or alicyclic intermediate **A**, that can undergo the oxidative C ^{α} -C scission to yield the carbinolamide intermediate **B**. This intermediate, in turn, may also undergo further oxidation to oxalamido derivatives **16** and to terminal amides **17** by hydrolytic cleavage [26]. The procedure showed a high selectivity because Gly, Ala, Leu, Asn, Asp, Glu, Phe, Arg and Val residues were not affected during the oxidation. When the Ser/Thr residues are placed in a peptide sequence either at the nonterminal or at *N*-terminal position, the α -ketoamide (NH-CO-CO) residue



Scheme 3.



Scheme 4.



Scheme 5.

in place of the oxidized amino acid was obtained (Scheme 4).

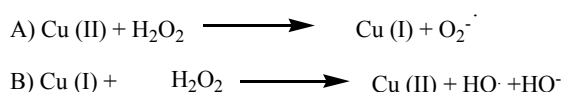
Another interesting example of the use of Ru^{VIII} species for the oxidative modification of the peptide backbone is the introduction of an α -amino lactam (“Freidinger lactam”) moiety into the peptide chain. In fact, peptides containing α -

amino lactams embedded in their sequence show improved biological activities [27]. As a general procedure, protected α -amino, γ -lactam-bridged dipeptides have been prepared starting from *N*-[9-(9-phenylfluorenyl)]-*L*-aspartic acid, α -cumyl- β -methyl diester **18** [28] (Scheme 5). After selective reduction of **18** with diisobutylaluminum hydride (DIBAL-

H), homoserine **19** was successively treated with SOCl_2 /imidazole and $\text{RuCl}_3/\text{NaIO}_4$ to yield the sulfamate derivative **20**. Finally, a two-step process including cleavage of the cumyl ester and activation of the carboxylate moiety afforded desired lactam-bridged dipeptides **22**. This procedure was also applied for the synthesis of a γ -lactam analogue of the dopamine receptor modulator Pro-Leu-Gly- NH_2 (PLG).

Procedures Based on Generation of Reactive Oxygen Centered Free Radical Species

Generation of oxygen centered reactive free radical species represent an alternative pathway for the oxidative transformation of amino acids and peptides either on the side-chain residues and peptide backbone. In this context, the activation of hydrogen peroxide (H_2O_2) by copper ions received a great interest due to the correlation between the oxidative stress and different cell disorders [29]. Cu(II) ions in the presence of H_2O_2 are reduced to Cu(I) ions with the generation of the superoxide anion (Equation 1, line A). In a cyclic way, Cu(I) reacts with H_2O_2 to yield the highly reactive hydroxyl radical (HO^\bullet) while superoxide in acidic media dismutates to H_2O_2 and O_2 (Equation 1, line B) [30].



Equation 1.

Several studies have been reported on the role of Cu(II) species in the site-specific oxidative modification of proteins and on the selective molecular recognition processes with amino acids residues able to increase the reactivity of the system [31]. For example, in the Alzheimer's disease, Cu(II) ions and O_2 could alter the redox state of amyloid α , β -peptides by oxidation of the methionine Met-35 residue to corresponding sulfoxide or sulfone analogues [32]. A similar effect was observed in other neurodegenerative diseases [33]. The amino acid residues, more susceptible to Cu(II)

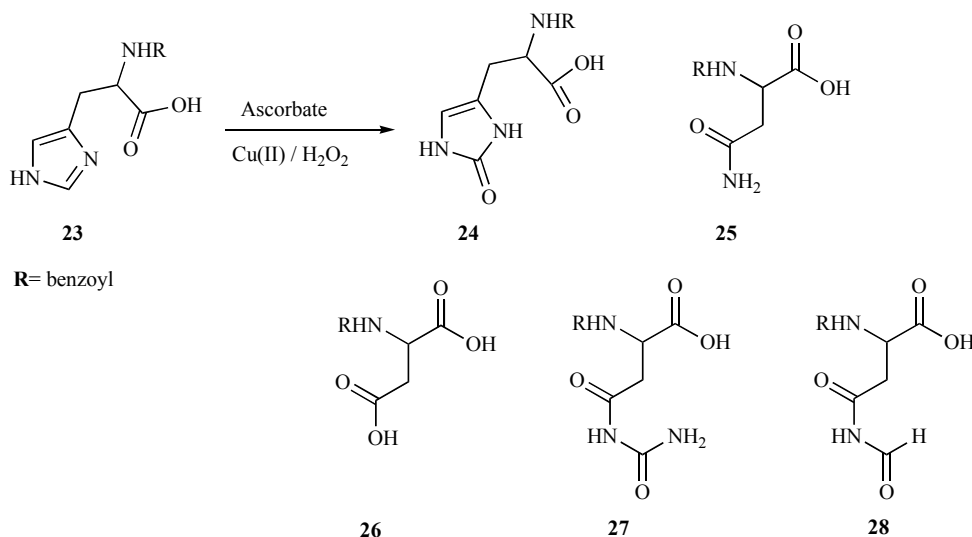
catalyzed oxidation, are His, Arg, Lys, Pro, Met and Cys [34]. The selectivity of these oxidations being modulated by the properties of the complexes is formed between the amino acid residues and the metal atom [35]. In the case of *N*-benzoyl- β -(2-oxo-imidazolonyl) alanine **23**, treatment with ascorbate and Cu(II) ions yielded **24** as the main reaction product, besides low amount of *N*-benzoyl asparagines **25**, *N*-benzoyl aspartic acid **26**, *N*-benzoylaspartic urea **27** and *N*-benzoyl- N^1 -formyl asparagines **28** (Scheme 6) [36].

Benzamide was also detected as a minor product suggesting the occurrence of C(α)-C bond oxidative scission processes. Note that the role of ascorbate in this transformation is to reduce Cu(II) to Cu(I), this latter ion is able to generate HO^\bullet from H_2O_2 via a Fenton-like reaction [37]. Newly generated HO^\bullet adds on the histidyl moiety with the formation of a heterocycle radical intermediate that can be further oxidized to **24** (Scheme 7).

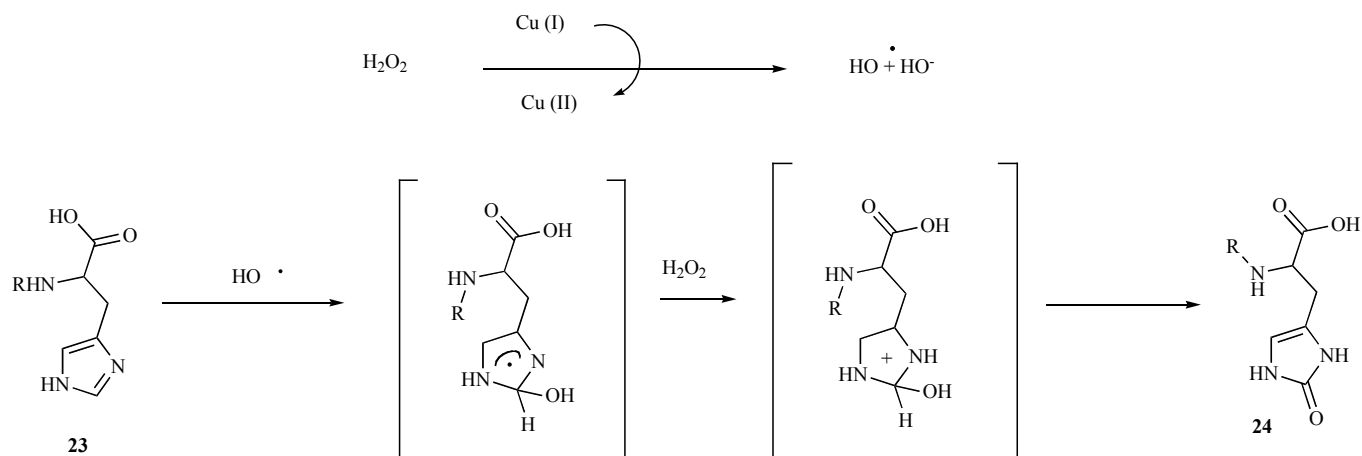
Compounds **25-28** are derived from **24** by a sequence of imidazole ring-opening and hydrolytic processes. In the case of the oxidation of the peptide backbone, the reaction might be initiated by hydrogen abstraction of the α -carbon with the formation of a carbon-centered radical "A". This intermediate further reacts with dioxygen to give a peroxy intermediate "B". Successive formation of a Schiff's base ("C") followed by elimination yields benzamide (Scheme 8) [38].

The same procedure applied to peptides containing histidyl residues afforded site-specific cleavage, the N-terminal residue being more reactive than those in the second or third position [39]. The oxidation of proline (Pro) residue has also been studied. Treatment of **29** with the Cu(II)/ H_2O_2 system provided three products, the 2-pyrrolidone **30**, deriving from an oxidative decarboxylation process, 4-hydroxy-2-pyrrolidone **31** and pyroglutamic acid **32** (Scheme 9) [40].

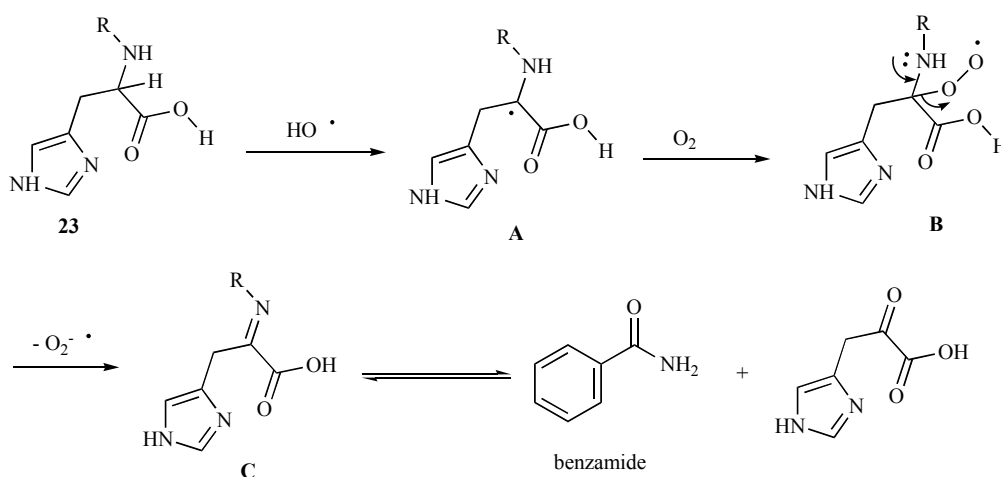
Hydroxyl radical-mediated hydrogen abstraction at α -carbon followed by an addition of dioxygen with the formation of peroxy intermediate and successive scission of



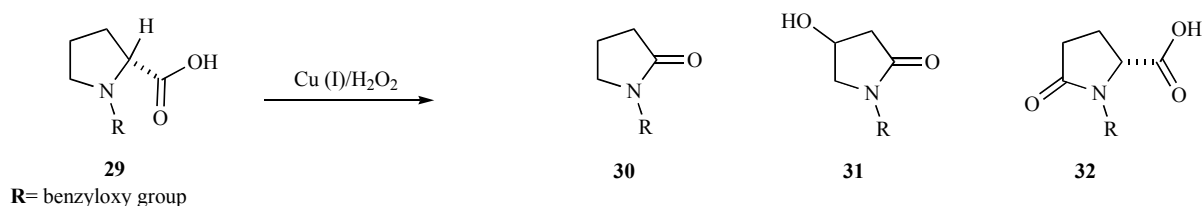
Scheme 6.



Scheme 7.



Scheme 8.



Scheme 9.

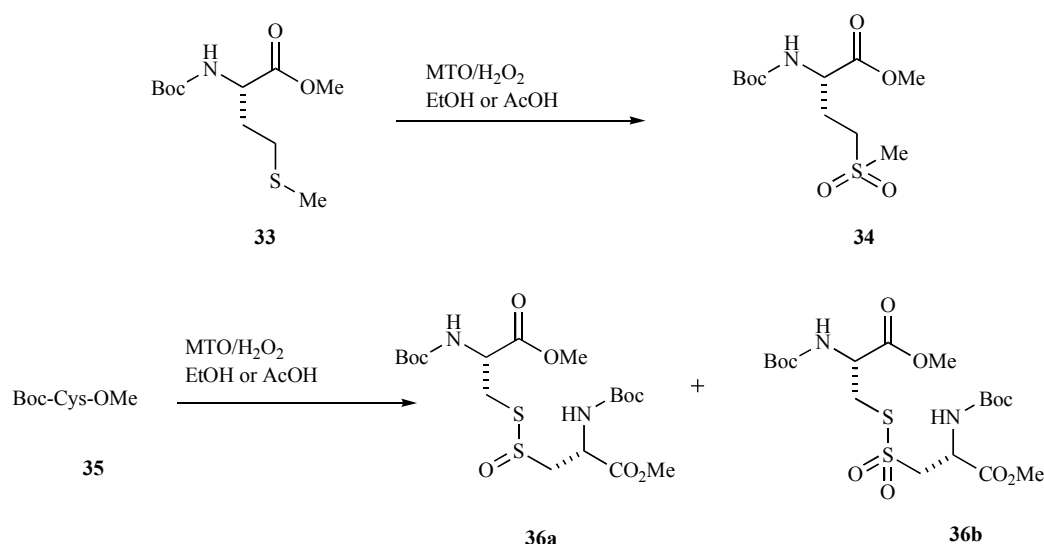
the C $^\alpha$ -C bond yields **30**. This procedure was further applied to various prolyl peptides to characterize the oxidative cleavage of collagen. In this latter case, the detection of γ -aminobutyric acid (GABA) was correlated to hydrolysis of 2-pyrrolidone derivatives [41].

Procedures Based on Re^{VII}, Ozone, Dimethyldioxirane and 2-Iodoxybenzoic Acid

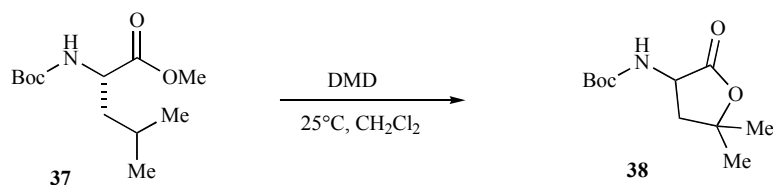
Re^{VII} species, such as methylrhenium trioxide (MTO, MeReO₃), have been used for the oxidative side-chain transformation of α -amino acids and peptides. For example, Boc-Met-OMe **33** treated with MTO/H₂O₂ system in EtOH or acetic acid at room temperature, gives the corresponding sulfone **34** in high yield (Scheme 10). Under similar

experimental conditions, the oxidation of cysteine derivative Boc-Cys-OMe **35** afforded the mono-sulfoxide **36a** or the sulfone **36b**, the selectivity of the reaction depending on the amount of H₂O₂ and on the nature of the solvent [42]. In these oxidations, the reactive intermediates are a monoperoxo [MeRe(O)₂O₂] and a bis-peroxo [MeReO(O₂)₂] η^2 -rhenium complexes produced by reaction of MTO with H₂O₂ [43]. Similar products were obtained during the ozonation of methionine in water [44]. Moreover, the interfacial ozonolysis of cysteine yielded cysteine sulfenate (CysSO⁻), cysteine sulfinate (CysSO₂⁻), and cysteine sulfonate [45].

The MTO/H₂O₂ system was highly selective in the oxidation of Met containing peptides, the Met residues being



Scheme 10.



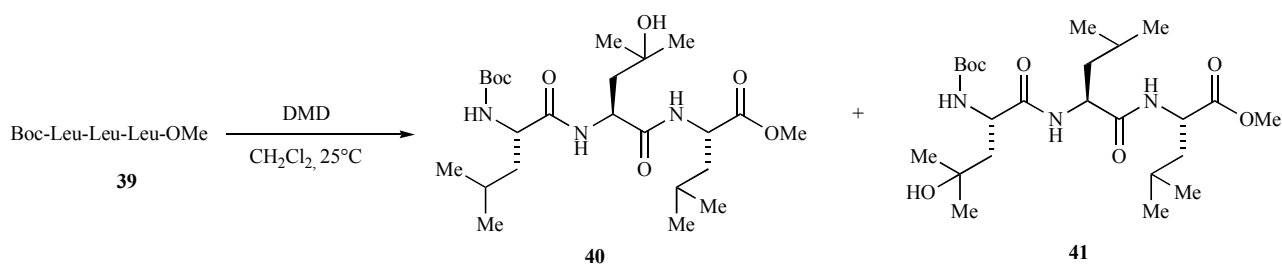
Scheme 11.

oxidized faster than other amino acids like Val, Leu, Ile, Pro, Ser, Tyr, Thr and His. In the series studied, tryptophan (Trp) was the only reactive residue to afford the corresponding 3(2-oxo-2,3-dihydro-1H-indol-3-yl)alaninate derivative (not shown) [46]. Selective oxidation of sulfur containing amino acids is an important tool for the chemical engineering of proteins as a probe for binding domains [47] or to increase the biological activity [48]. Side-chain modification of high redox potential amino acid residues can be also performed by use of 3,3-dimethyldioxirane (DMD) [49]. The oxidation of protected leucine derivative Boc-Leu-OMe **37** with DMD in CH_2Cl_2 afforded the 4,4-dimethyl-4-butanolide derivative **38** as the only recovered product (Scheme 11). Compound **38** was formed by oxygen atom insertion into the tertiary C-H σ bond in the Leu side-chain followed by spontaneous intramolecular cyclization [50]. Note that the reaction showed a high selectivity, the tertiary C-H σ -bond in the remote C(γ) position being the only oxidized site of the molecule. This selectivity is in accordance with a possible

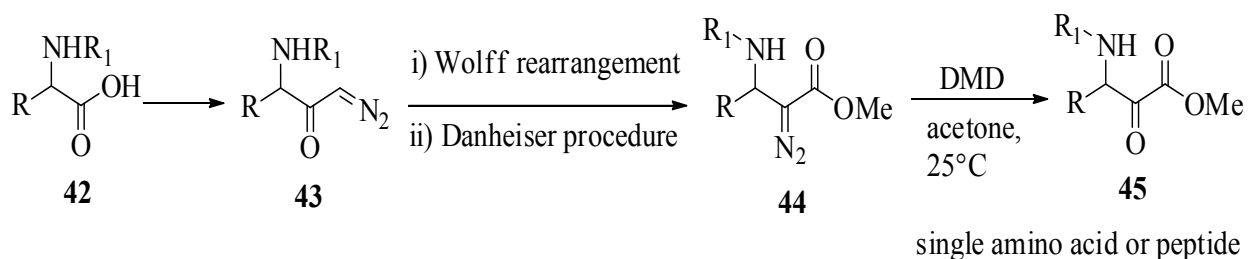
electronic deactivation of the more proximate α -CH σ -bond, due to the amino group [51].

Moreover, the reactivity of the Leu toward DMD in peptides was finely tuned on the basis of the position of the Leu residue in the sequence. In particular, C-terminal Leu residues were more reactive than N-terminal residues in dipeptides. This pattern was completely reversed in the oxidation of tripeptides, in which case the central Leu was functionalized (the modification of the N-terminal Leu was also found in very low amount). As a selected example in Scheme 12 is reported the oxidation of the tripeptide Boc-LeuLeuLeu-OMe **39** with DMD to yield side-chain modified peptides **40-41**. In this latter case the oxidation of the C-terminal Leu was not operative even in the presence of a large excess of the oxidant and for longer reaction time [52].

Oxidative modification of the amino acid and peptide backbone with DMD was also reported in the synthesis of biologically active β -amino- α -keto ester derivatives. These



Scheme 12.



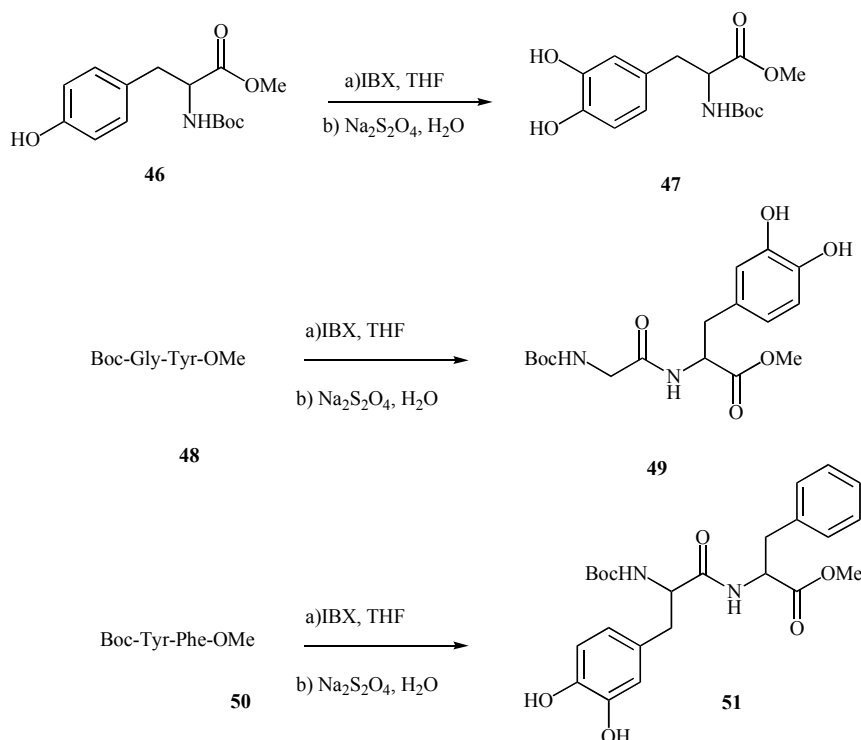
Scheme 13.

compounds are potent inhibitors of the serine proteinase chymotrypsin [53], and when embedded into peptides are potent and selective inhibitors of, respectively, cysteine proteinases calpain and cathepsin B [54], serine proteinases neutrophil elastase and cathepsin G [55], and the aspartyl proteinase pepsin [56]. An alternative synthetic approach to these ketoester, to circumvent the problem of racemization processes, requires the conversion of the N -protected amino acid (or peptide) **42** into the corresponding α -diazoketone **43**, followed by Wolff rearrangement and Danheiser procedure to give the β -amino- α -diazo ester derivative **44**. To complete the synthesis, the diazo group of **44** was oxidized with DMD under neutral conditions to afford desired α -keto- β -amino methyl ester derivative **45** (Scheme 13) [57].

Some of new peptide derivatives showed a potent inhibitory activity against bovine α -chymotrypsin and porcine pancreatic elastase [58].

Recently, Harding and co-workers reported the oxidation of threonine (Thr) residues with 1-hydroxy-1-oxo-1H-1 λ 5-benzo[d][1,2]iodoxol-3-one (2-iodoxybenzoic acid, IBX) as a synthetic strategy to incorporate an aldehyde or ketone

moiety into a peptide chain [59]. Among some other possible applications of IBX, the *ortho*-hydroxylation of phenols to catechols with a regioselectivity similar to that of natural polyphenol oxidases, has been reported [60]. As an extension of this procedure, an efficient route to 3,4-dihydroxyphenylalanine (DOPA) **47** and DOPA peptides was described by oxidation of *L*-tyrosine **46** and *L*-tyrosine derivatives, with IBX (Scheme 14). DOPA was obtained after reduction of corresponding *ortho*-quinone with sodium dithionite. Oxidation reactions proceeded in good yields and high chemo- and regio-selectivity irrespective to the position of Tyr residue in the sequence of the peptide. As a selected example, the oxidation of Boc-Gly-Tyr-OMe **48** with IBX afforded Boc-Gly-DOPA-OMe **49** in high yield. In a similar way, treatment of Boc-Tyr-Phe-OMe **50** gave the corresponding Boc-DOPA-Phe-OMe **51** in satisfactory conversion and yield (Scheme 14) [61]. The chirality of the DOPA residue was retained under the reaction conditions. The efficiency and the selectivity of the reaction were successfully tested also using recyclable polymer supported IBX.



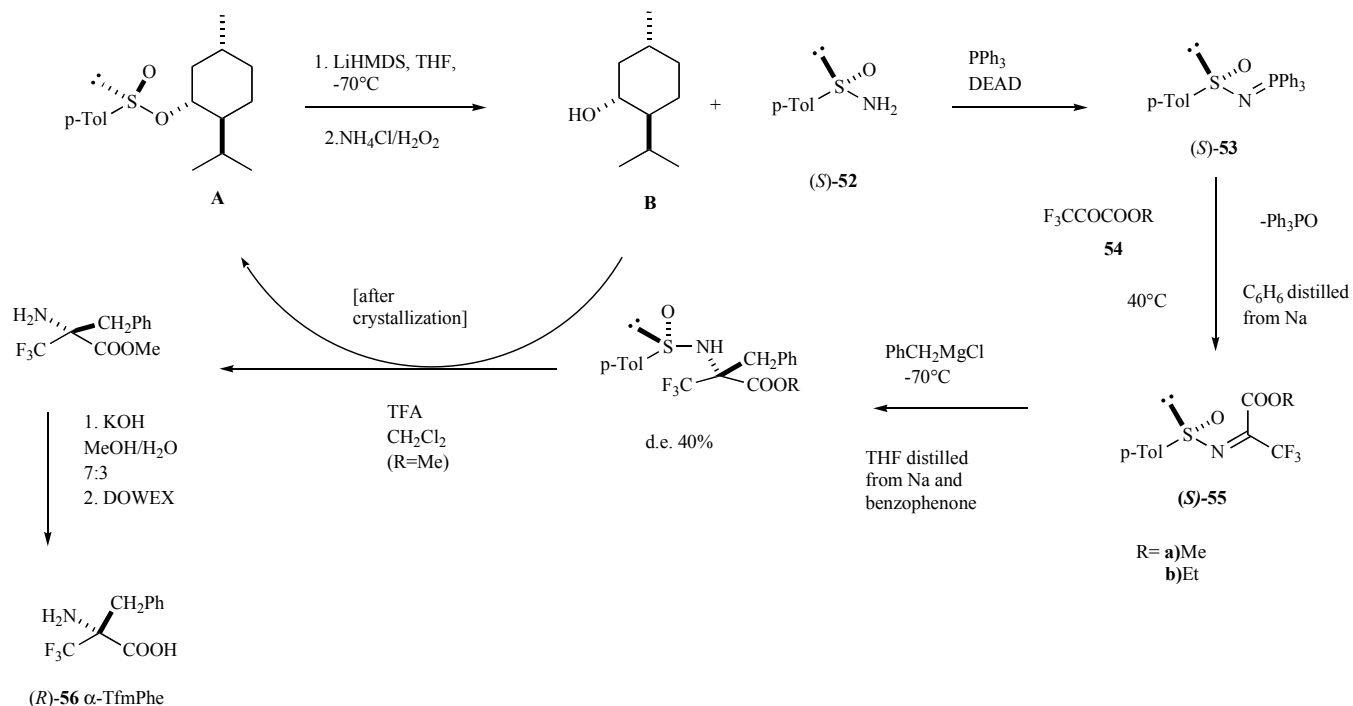
Scheme 14.

Fluorinated Analogues of Amino Acids and Peptides by Selective Side-Chain/Backbone Modifications

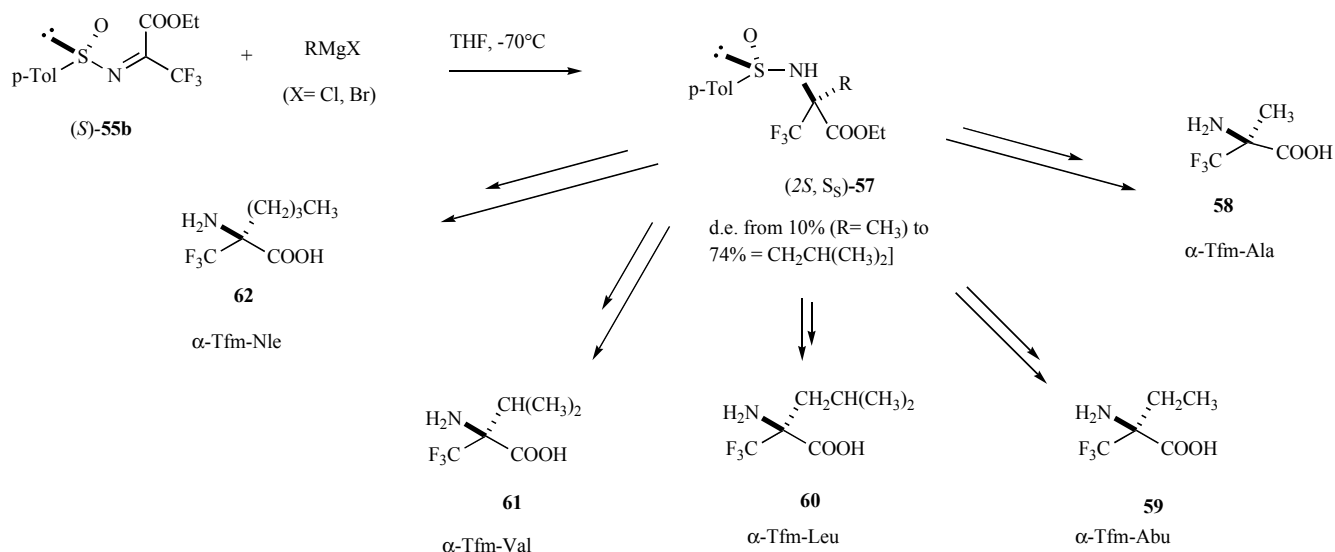
Organofluorine chemistry has undoubtedly known an astonishing growth, as witnessed by the large number of thematic articles, reviews and books appeared in literature, in the last two decades [62]. Due to its small steric size, high electronegativity and carbon-fluorine bond strength, fluorine is able to bring about striking, and often unexpected, changes in physico-chemical properties, reactivity and biological features of organic molecules. Also nature, while being able to synthesize a large number of halogen-containing natural products failed to handle fluorine, producing only a dozen fluorinated molecules most of whom are very toxic for living organisms (the toxicity of monofluoroacetic acid, is well known).

A limited number of high plants and bacteria are the only living organisms able to metabolise inorganic fluoride: so, fluoroorganic compounds can be full regarded as practically xenobiotic substances [63]. An exception to this rule stems from the pioneering work of O'Hagan *et al.*, who discovered the first fluorinating enzyme from the microorganism *Streptomyces cattleya*, and resolved its X-ray structure, providing an exciting insight into the mechanism of biocatalyzed organofluorination with inorganic fluoride [64]. In bioorganic and medicinal chemistry, the selective introduction of fluorine atoms or suitable fluorinated functions into a molecule has become a method of choice in order to modify and tune its biological properties [65]. For example, a fluorine atom has been used with great success as a replacement for either, a hydrogen atom or a hydroxy group, while a CF₂ has been used as a mimic for an oxygen atom. By the same way, xenobiotic trifluoromethyl (Tfm, CF₃) group is well recognized as a substituent of distinctive

qualities: indeed, it is simultaneously highly hydrophobic, electron-rich and sterically demanding; in addition, it can provide high stability *in vivo* and shows a good mimic with several naturally occurring residues such as methyl, isopropyl, phenyl, and others [66]. In addition, the sensitivity of ¹⁹F NMR spectroscopy along with large ¹⁹F–¹H coupling constants, renders fluorine incorporation of a particularly powerful tool for the investigation of biological processes [67]. The combination of the unique physical and chemical properties of fluorine with proteinogenic amino acids, represents a new approach to the design of selected analogues of naturally occurring bioactive compounds, including peptides, with improved pharmacological properties. In particular, it has been demonstrated, most notably by the groups of Kumar [68], Kokschi [69] Ulrich [70] and Seebach [71], that selective incorporation of fluorinated amino acids allows for remarkable opportunities to study and control the dynamics of peptide secondary structure and folding. Moreover, examples describing the direct regiospecific fluorination of selected amino acid containing peptides to evaluate the effect on biological activity [72], as well as parallel incorporation of different fluorinated amino acids with the aim to obtain new “Teflon” proteins [73], have been also published. An improvement of the therapeutic profile can be achieved by replacement of selected proteinogenic amino acids, in strategic positions, with unnatural building blocks by incorporation of fluorinated amino acids. So, protein (peptide) design and engineering of fluorinated amino acids have achieved remarkable progress and the systematic investigation of the interaction properties of fluoroalkyl groups in a native polypeptide environment, broadens the scope of fluorinated amino acids to the rational design of structural motifs and protein interfaces. It follows that further progress in this area



Scheme 15.



Scheme 16.

of research might depend on availability of various structural and functional types of fluorinated amino acids. Over the past twenty years, substantial progress has been made in the development of general approaches for the preparation of fluorine containing amino acids, also in the enantiomerically pure form [74].

New Synthetic Strategies. Fluorinated α,α -Disubstituted- α -Amino Acids

We have grouped the fluorinated amino acids into three main types: fluorinated α,α -disubstituted- α -amino acids, fluorinated α -amino acids and fluorinated β -amino acids. In addition, a brief discussion on the synthetic routes available for the preparation of fluorinated amino acids for radiopharmaceutical applications, is presented.

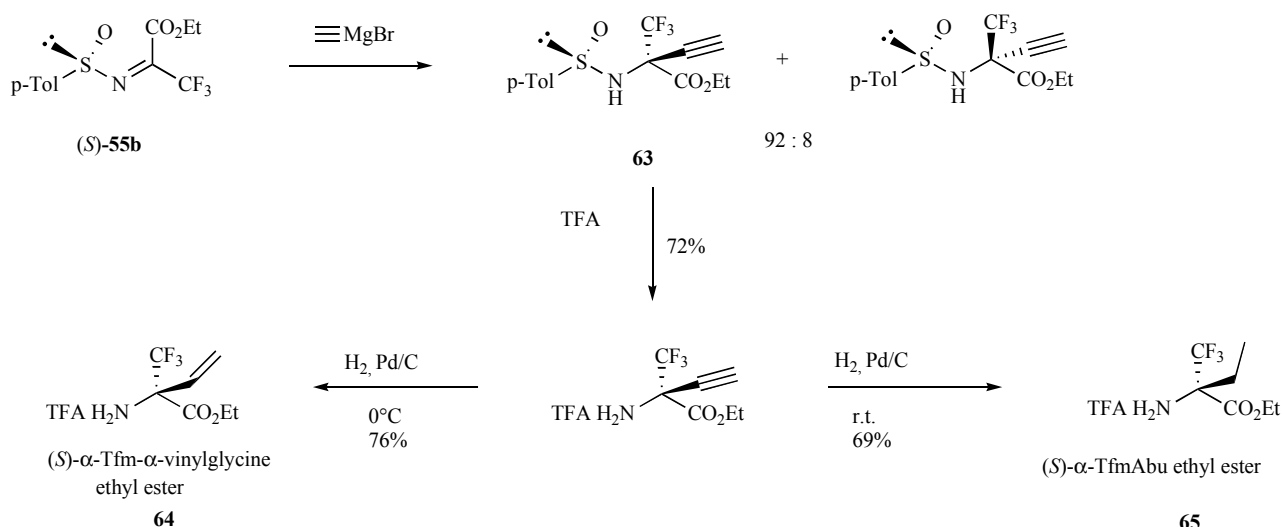
α -Trifluoromethyl (α -Tfm) and α -difluoromethyl (α -Dfm) amino acids represent a special class of α -amino acids. Generally, the α,α -dialkylation of amino acids leads to the stabilization of certain secondary structure motifs, while the fluorination process induces an alteration of the whole molecule. In fact, fluorine increases the electronegativity, lipophilicity, and the steric demand of the molecule (these properties non-linearly increase with the number of fluorine atoms). Incorporation of α -fluoroalkyl amino acids into peptides can retard proteolytic degradation and enhance *in vivo* absorption as well as drug permeability. Stabilization of secondary structure motifs and enhancement of thermal stability of peptides were also observed. Nevertheless, it must be pointed out that, the fluorine effect strictly depends on the position of the fluoroalkyl-substituent in the peptide. An interesting and efficient approach to obtain α -Tfm α -amino acids, exploiting an enantioselective process, has been based on the use of highly electrophilic sulfinimines [75]. These compounds were prepared by the aza-Wittig reaction of the chiral Staudinger reagent **53** (synthesized from the Davis sulfonamide **52**) with ethyl or methyl trifluoropyruvates **54** (Scheme 15).

The obtained sulfinimines (*S*)-**55** are much more stable towards hydrolysis compared to corresponding *N*-acyl and *N*-alkoxycarbonyl derivatives. Moreover, the chiral auxiliary can be easily recovered as menthyl sulfinate allowing the cost-effective preparation of non-racemic α -Tfm amino acids on a multi-gram scale. The sulfinimines (*S*)-**55** were reacted with a wide range of Grignard reagents to produce a library of α -Tfm amino acid derivatives (Scheme 15: α -Tfm Phe, **56**; Scheme 16: α -Tfm Ala, **58**; α -Tfm Abu, **59**; α -Tfm Leu, **60**; α -Tfm Val, **61**; α -Tfm NLe, **62**). The diastereoselective outcomes depend on the nature of the Grignard reagent. Normally, sterically hindered nucleophiles gave the best results providing diastereomeric excesses (d.e.'s) up to 74%.

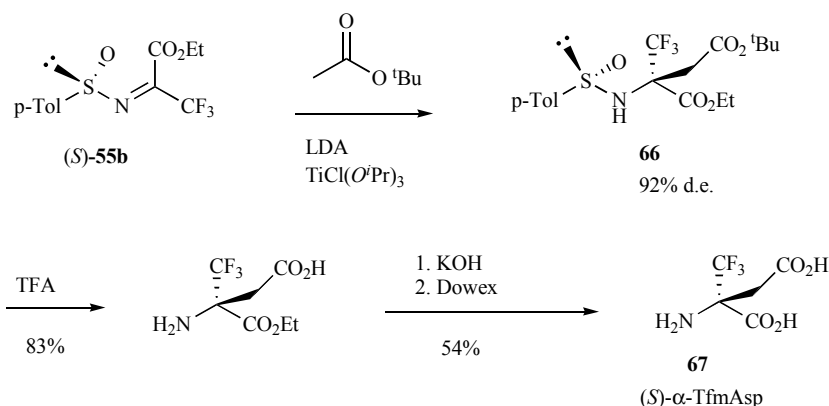
It is worth noting that, the reaction of (*S*)-**55** with vinyl and phenylmagnesium halides resulted in the complete addition of the Grignard reagent to sulfur atom. Nevertheless, α -Tfm- α -vinylglycine ethyl ester **64** could be synthesized by addition of ethynylmagnesium bromide to sulfinimine (*S*)-**55b** and subsequent chemoselective reduction of the triple bond [76] (Scheme 17). The addition of the ethynyl Grignard to (*S*)-**55b** occurred with surprisingly high diastereocontrol (84% d.e.). Afterwards, cleavage of the chiral auxiliary and hydrogenation of the major diastereomer **63** provided access to ethyl esters of (*S*)- α -Tfm- α -vinylglycine **64** (76%) and (*S*)- α -Tfm- α -aminobutyric acid (α -TfmAbu) **65** (69%).

Chiral sulfinimine (*S*)-**55b** was also used as a template to prepare α -TfmAsp **67** via a diastereoselective Mannich-type addition [77]. Different reagents were screened for the generation of the metal enolate of *tert*-butyl acetate to carry out an additional step. The use of both LDA for the lithiation and $\text{TiCl}(\text{O-}i\text{Pr})_3$ to obtain the subsequent transmetalation, gave the best results, and furnished diastereomer **66** in 92% d.e. The d.e. could even be raised to 97% by crystallization. Finally, (*S*)- α -TfmAsp **67** was released by a deprotection sequence (Scheme 18).

Interestingly, an additional step to chiral sulfinimine (*S*)-**55b** was also performed with further methylene active



Scheme 17.



Scheme 18.

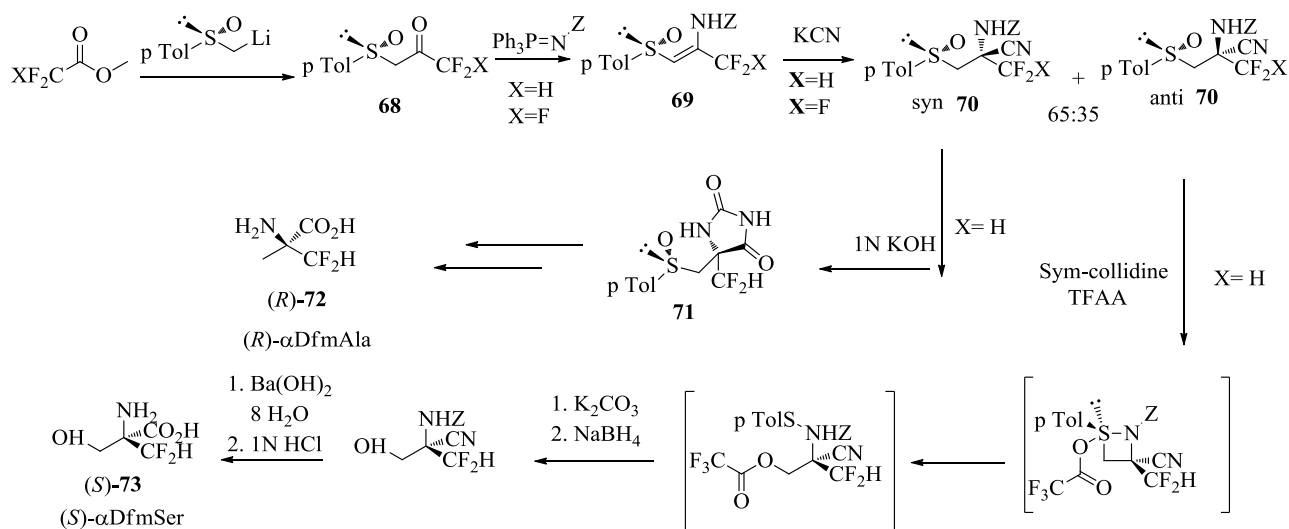
nucleophiles, even though a decrease of selectivity was observed [78]. It is well known that chiral sulfoxides are important building blocks in organic synthesis; indeed, they have been used as suitable auxiliaries for the preparation of optically pure α -Dfm α -amino acids. α -(fluoroalkyl)- β -sulfinyl enamines **69**, readily prepared from α -fluorinated- α' -sulfinyl ketones **68** via Staudinger (aza-Wittig) reaction with triphenyliminophosphoranes, were used as valuable templates for the asymmetric Strecker reaction (Scheme 19) [79]. The α -fluoroalkyl substituent and the β -sulfinyl group render the carbon C-2 highly reactive towards nucleophiles. The hydrocyanation of β -sulfinyl enamines was achieved in high yields, affording the *syn*-product **70** as the major diastereoisomer (Scheme 19).

Even if the diastereoselectivity of hydrocyanation was not satisfactory, pure amino nitriles **70** were easily obtained after chromatographic separation. The removal of the chiral auxiliary sulfinyl group by reductive desulfurization of sulfinylmethylene hydantoin **71**, allowed the preparation of amino acid α -Dfm Ala (*R*)-**72**. Alternatively, sulfinyl group could be replaced by an oxygen atom, under non-oxidative Pummerer rearrangement conditions to give α -Dfm Ser (*S*)-**73**. Noteworthy, α -Tfm and α -Dfm amino acids have been

prepared in enantiomerically pure form. An exhaustive review describing the most frequently employed strategies for the synthesis of α -difluoromethyl and α -trifluoromethyl substituted α -amino acids, has been recently published [80]. As a particular case, conformationally constrained cyclic amino acids have recently gained considerable interest because of their ability to control the conformation of peptides for structure–activity relationships investigations as well as for the design of peptidomimetics. In particular, the incorporation of a proline unit is known to restrict the amino acyl-proline *cis/trans* isomerization, to limit the protein folding and consequently to modulate the biological activity of peptides. Selectively fluorinated proline-type amino acids and pyroglutamic acids derivatives, were also reported to be efficient tools for the control, as an example, of the peptidyl bond geometry [81].

Side Chain Fluorinated α -Amino Acids

Frequently, in the planning of stereoselective processes, synthetic routes based on the use of an enantiopure auxiliary have been exploited successfully. An interesting example, was based on the diastereoselective alkylation, at low temperature, of Schiff bases **74a** and **74b** derived from (*R,R,R*)-2-hydroxy-3-pinane and glycine *tert*-butyl ester or



Scheme 19.

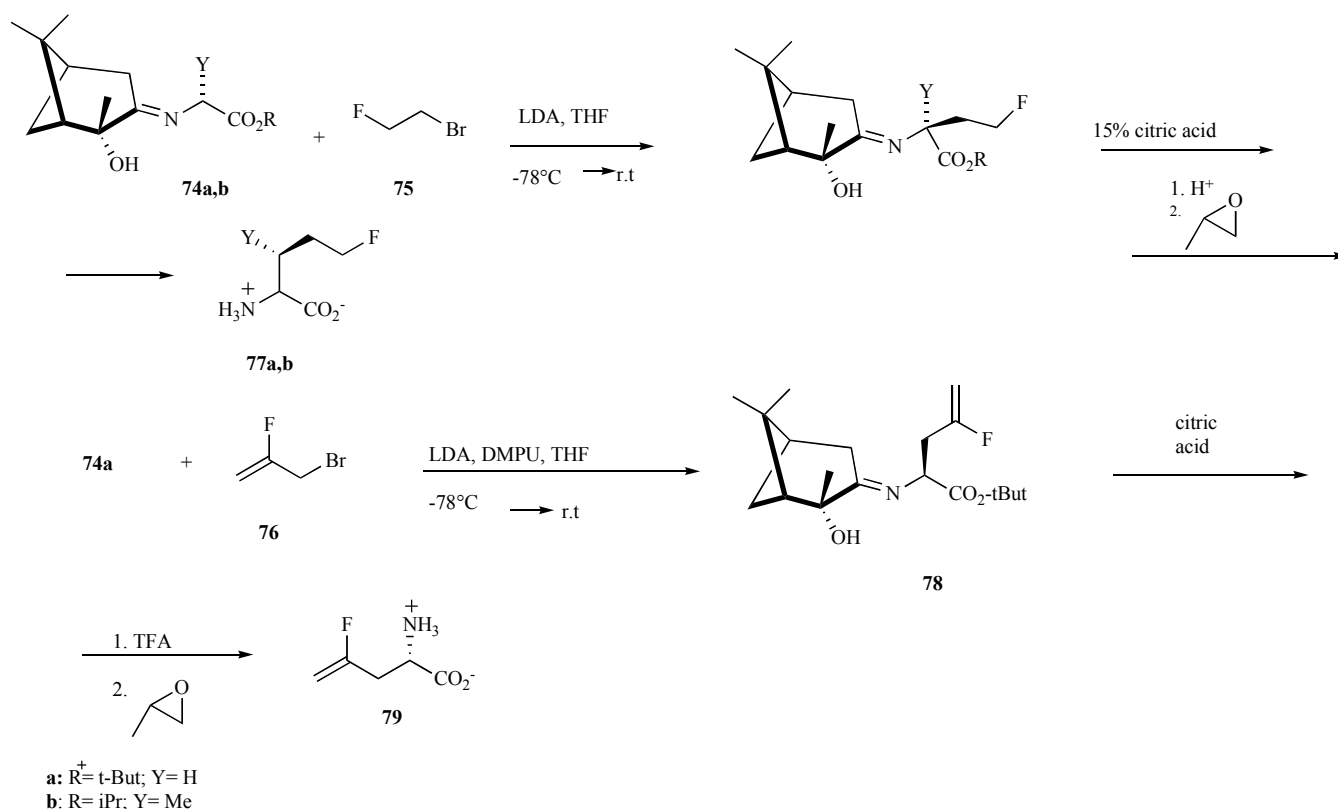
alanine isopropyl ester, respectively, with 1-bromo-2-fluoroethane **75** or 3-bromo-2-fluoropropene **76** (Scheme 20) [82]. This stereoselective synthesis allowed the preparation of, respectively, (*S*)-2-amino-4-fluorobutanoic acid **77a** [$>96\%$ enantiomeric excess (e.e.)], α -methyl derivative (*S*)-**77b** (85% e.e.), and (*S*)-2-amino-4-fluoro-4-pentenoic acid **79** (81% e.e.). 3-Bromo-2-fluoropropene **76** was a very reactive and selective alkylation reagent ($>95\%$ e.e.). However, during hydrolysis of the alkylated product **78** a partial racemization occurred and the amino acid **79** was obtained with 81% of enantiomeric purity.

The first synthesis of enantiomerically pure γ -fluorinated glutamine was based on the side-chain fluorination of chiral (*R*)-Garner's aldehyde **80** in a Reformatsky reaction with ethyl bromodifluoroacetate, under ultrasonic conditions (Scheme 21) [83]. The diastereomeric mixture of fluorinated alcohols **81** was converted into imidazolylthiocarbonates **82** which, in turn, were derivatized by deoxygenation and successive oxazolidine ring cleavage and oxidation, affording 4,4-difluoroglutamic acid derivative **83**. Aminolysis of ester **83** and deprotection of amino group afforded the target 4,4-difluoroglutamine **84**, in 80% yield and high e.e. ($>99\%$).

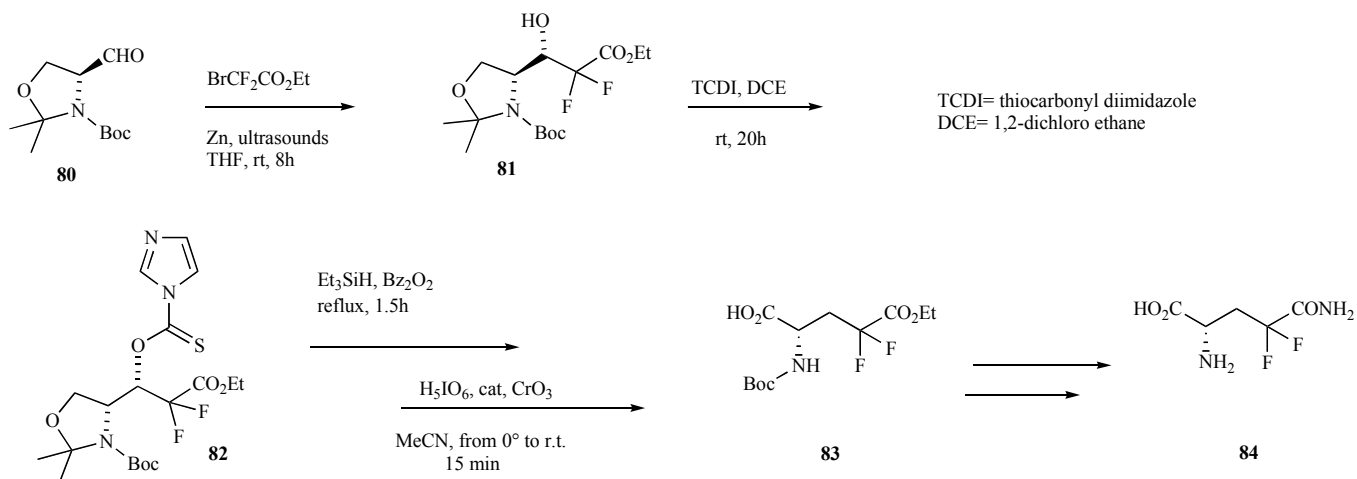
An efficient asymmetric method for the synthesis of γ -perfluorinated α -amino acids, based on photoinduced diastereoselective iodoperfluoroalkylation of acrylic acid derivatives, has been published few years ago [84]. Among different derivatives bearing chiral auxiliaries, the best results were obtained in the presence of *N*-acyloylcamphorsultam **85**. The addition proceeded smoothly in the presence of $\text{Na}_2\text{S}_2\text{O}_3$, under UV irradiation, affording an enriched mixture of diastereomers **86a** and **86b**, in good yields (Scheme 22). The next displacement of iodide, by sodium azide, proceeded with inversion of configuration, and the azides **87a** and **87b** were obtained without any loss of stereochemical purity. After removal of the auxiliary, the expected γ -perfluorinated α -amino acids (*S*)-4,4,5,5,6,6,6-heptafluoronorleucine **88a** and (*S*)-4,4,5,5,5-pentafluoronorvaline **88b**, were obtained in satisfactory yields.

Recently, a very similar method for the access to γ -fluorinated α -amino acids, as racemic mixture, through the indium-mediated reductive radical addition of perfluoroalkyl iodides to dehydroamino esters, has been published by same authors [85]. Generally, two principal routes have been followed in order to obtain enantiomerically pure fluorinated compounds, namely the reaction of fluorinating agents on late precursors, or the use of relatively simple fluorinated substrates already possessing some stereogenic center, which, after appropriate elaborations, can afford the target product. Within these different approaches, examples are given for the preparation of chiral non racemic 3-fluoroalanine. In the first case, a convergent synthetic methodology has been developed to access both (*S*)- and (*R*)-3-fluoroalanine enantiomers and their corresponding *N*-methyl analogues, in optically pure form, through a common oxazolidinone intermediate **89** obtained from *L*- or *D*-serine [86]. The key fluorodehydroxylation step (*that is*, transformation of C-O to C-F moiety) of chiral intermediate was performed with HF-pyridine and Deoxo-Fluor [Bis(2-methoxyethyl)aminosulfur Trifluoride] [65b] (Scheme 23, route a). In the second type of strategy, the (*S*) enantiomer of 3-fluoroalanine has been stereoselectively synthesized exploiting the "chiral sulfoxide chemistry". The key steps are being the azidation of the α -fluoro α' -sulfinyl alcohol **90**, under Mitsunobu conditions and the one-pot transformation of the *N*-Cbz α -sulfinyl amine **91** into *N*-Cbz aminoalcohol **92**, through a "non-oxidative Pummerer reaction" (Scheme 23, route b) [87].

The two following syntheses demonstrate the utility of a commercially available and optically pure chiral substrate, the (*R*)-2,3-*O*-isopropylidene-glyceraldehyde **93**, for the synthesis of a wide variety of fluorinated amino acids. In both cases, the key fluorinating step has been performed by nucleophilic fluorinating reagents. In the first example, fluorinated analogues of Ser and Thr were obtained starting from glyceraldehyde acetonide **93** or from its derivative **95**, respectively, being diethylamino sulfurtrifluoride (DAST) the same fluorinating agent used. The final (*2R*)- β -



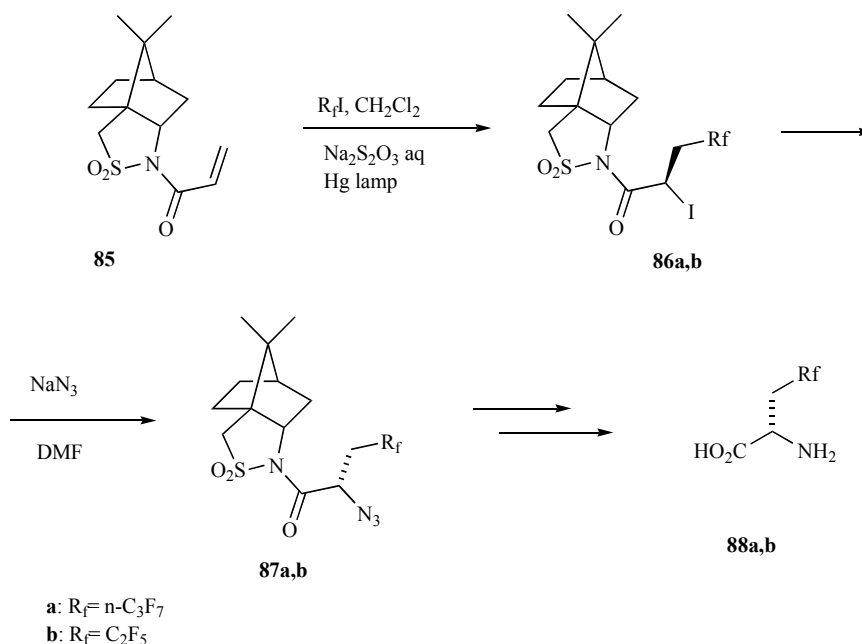
Scheme 20.



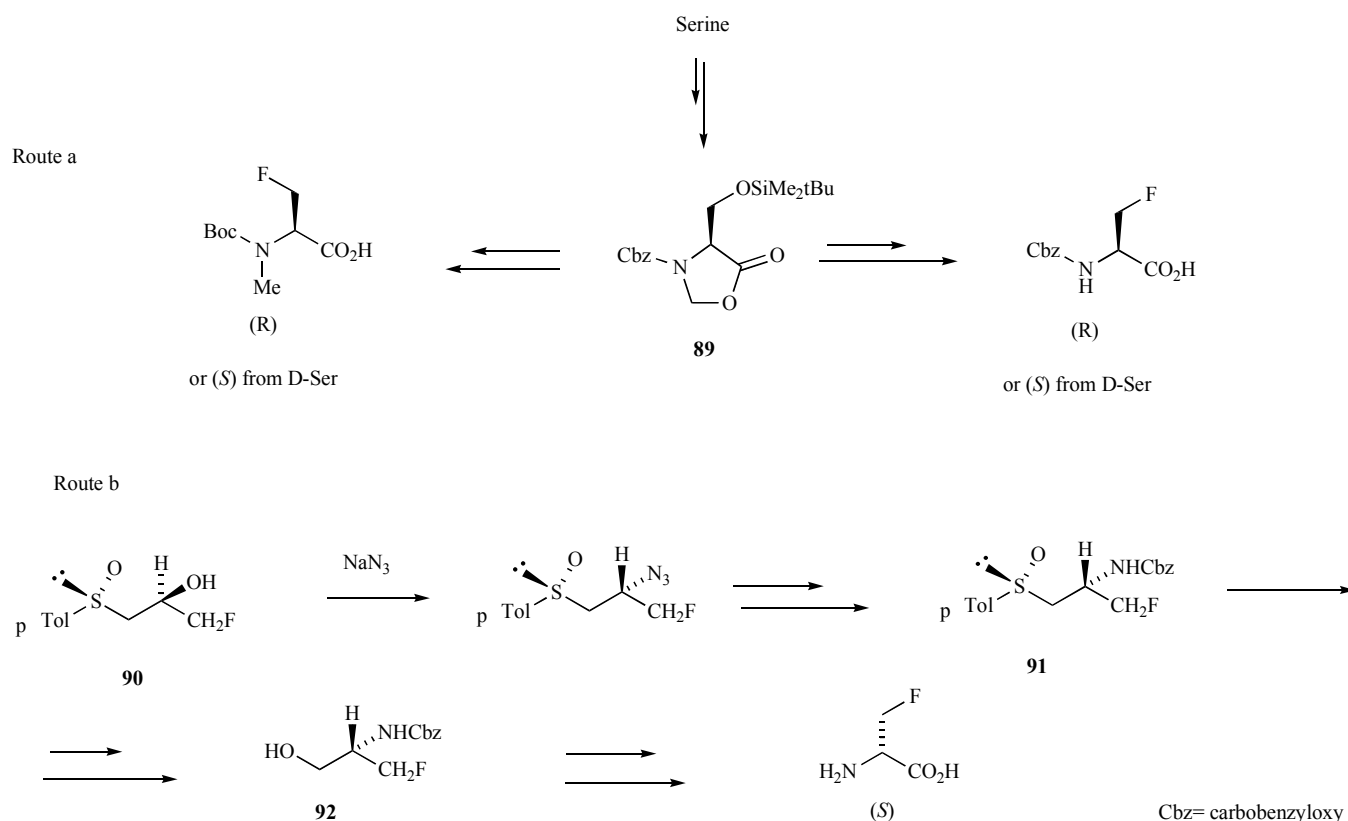
Scheme 21.

difluoroalanine **94** and (2*S*,3*S*)- γ -difluorothreonine **96**, appropriately protected for use in Fmoc-based solid-phase peptide synthesis, were obtained after usual synthetic modifications (Scheme 24, route a) [88]. In the second example, the stereocontrolled synthesis of *N*-protected (2*S*,3*R*)-2-amino-3-fluoroundecanoic, and (3*R*)-3-amino-2,2-difluoroundecanoic acids, **97** and **98**, respectively, was performed starting from glyceraldehyde acetonide **93** by Mitsunobu reaction for the introduction of amino function and incorporation of fluorine atom(s) by morpholinotrifluorosulfurane (Morpho-DAST) as fluorinating agent (Scheme 24, route b) [89].

Recently, the stereoselective syntheses of fluorinated analogues of proteinogenic amino acids like Val and Leu, have been published [90]. Starting from commercially available (*E*)-4,4,4-trifluoro-3-methylbut-2-enoic acid **99**, the (2*S*,3*S*)-4,4,4-trifluorovaline **105** and (2*S*,4*S*)-5,5,5-trifluoro-leucine **109** have been prepared, by *N*-acylation of Oppolzer's sultam **100** (in order to control the CF₃-substitution during the successive reduction to sultam **101**), conversion of the major diastereomer (3*S*)-**101** to **103**, SeO₂-promoted oxidative rearrangement (to afford the dihydro-2H-oxazinone **104**), and face-selective hydrogenation of the C=N double bond, followed by hydrogenolysis-hydrolysis



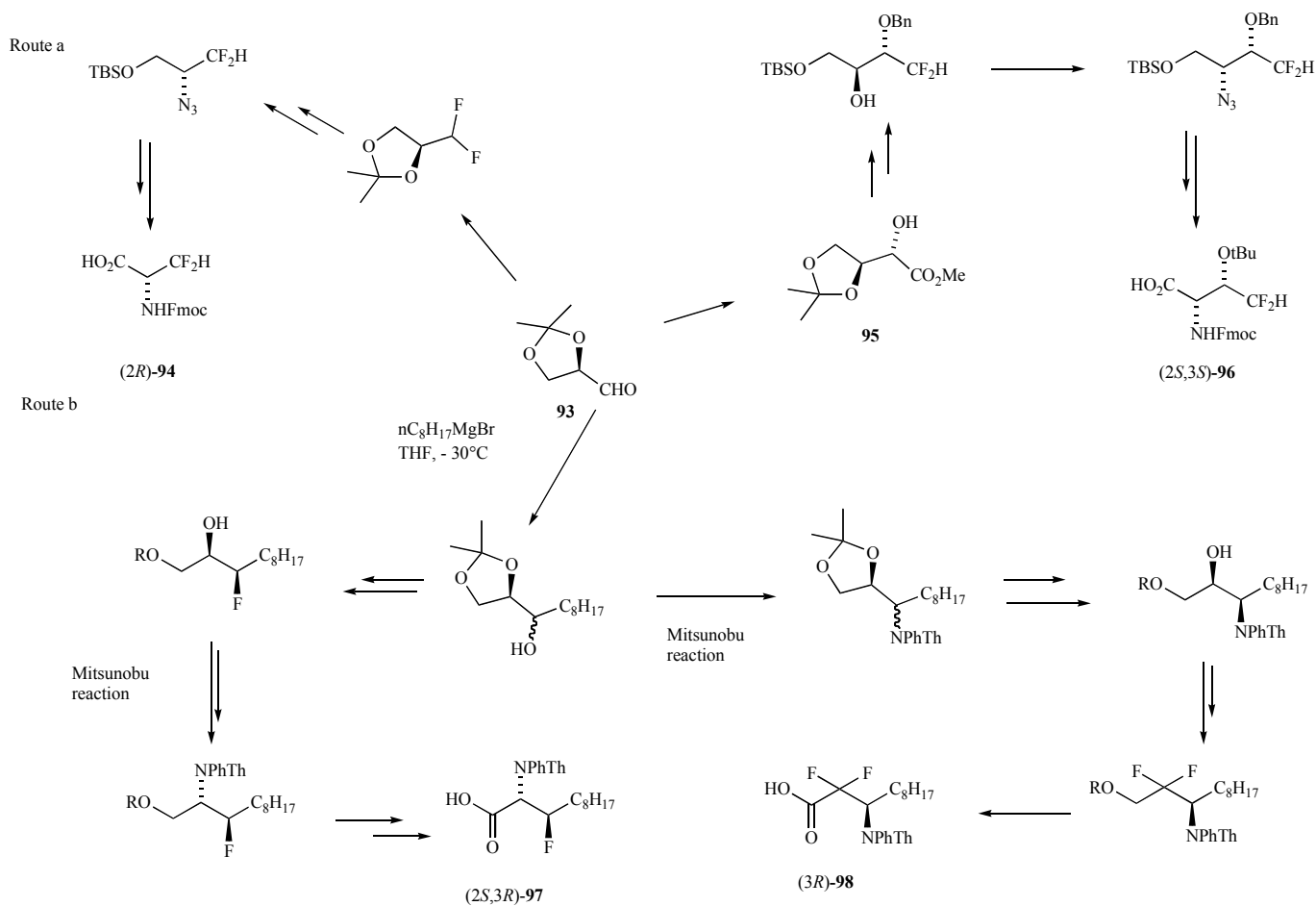
Scheme 22.



Scheme 23.

(Scheme 25, route a). Sultam 3*S*-**101** served as the common starting material for preparation of both fluorinated amino acids **105** and **109**; indeed, the synthesis of (2*S*,4*S*)-5,5,5-trifluoro-leucine **109** followed a similar sequence as **105**, provided that the homologous carboxylic acid **106** be obtained before to follow the same synthetic sequence

already described (Scheme 25, route b). The latter method may be applicable to the synthesis of any of the four diastereomers of **105** and **109**, by appropriate choice of the chiral auxiliaries' configurations: the Oppolzer sultam **100** (for the CF_3 stereocenter) and the phenylglycinol **102** (for the C2 stereocenter). The main drawback of this sequence is the



Scheme 24.

partial epimerization at the α -stereocenter of oxazinone **104**, likely due to the presence of traces of acidity (formed during the oxidative transformation of **103** to **104**), that may catalyze the imine-enamine isomerization (from **104** to **104'**).

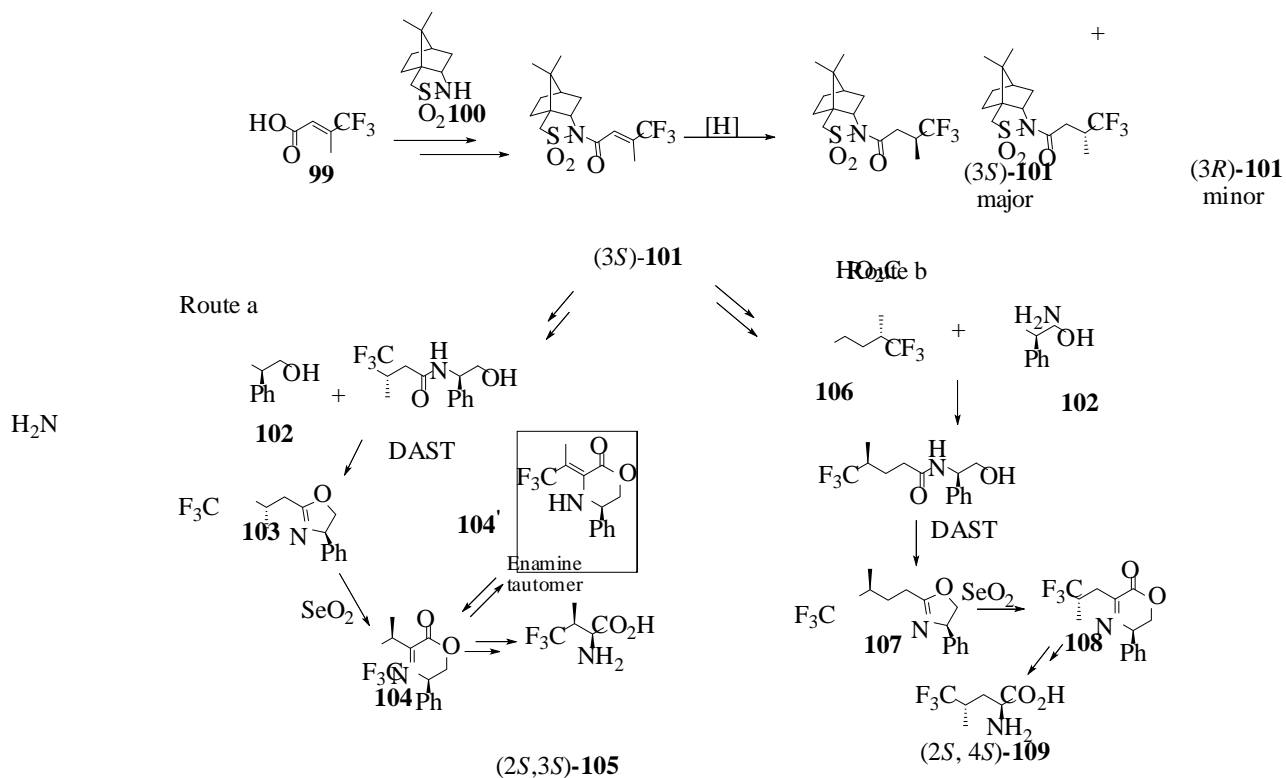
Among different types of fluorinated α -amino acids, linear ω -trifluoromethyl-containing α -amino acids are of considerable interest due to the peculiar properties of trifluoromethyl group, like strong steric and electrostatic requirements. The asymmetric synthesis of linear ω -trifluoromethyl-containing amino acids *via* alkylation of chiral equivalents of nucleophilic glycine and alanine, has been published [91]. The key-step is based on the asymmetric alkylation reactions between the nickel(II) complex of the Schiff base of glycine (or alanine) with (*S*)-*ortho*-[*N*-(*N*-benzylpropyl)amino]benzophenone **110a** (or **110b**) and ω -trifluoromethyl alkyl iodides **111** (d. r. ranging from 94 to 99%) to afford linear ω -trifluoromethyl-containing α -amino acids **112a** (R = H) and previously unknown α -methyl derivatives **112b** (R = Me). The chiral ligand (*S*)-**BPB** used in the transformation was quantitatively recovered (Scheme 26).

Side Chain Fluorinated β -Amino Acids

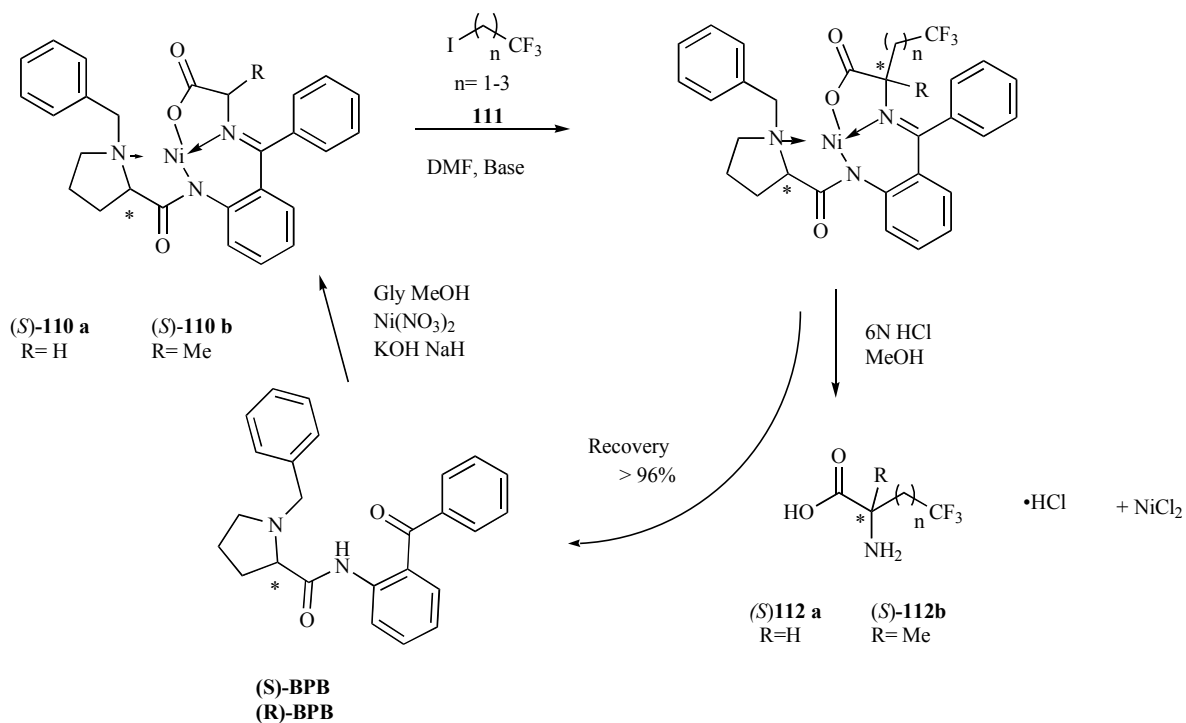
β -Amino acids are important components of bioactive natural products and peptidomimetics and they can enhance

resistance to proteolysis. Peptides derived from β -amino acids possess fascinating and well-defined secondary structure; in some cases, their backbone structures are able to mimic α -peptidic hairpin turns [92]. In addition, some of these β -amino acids exhibit antimicrobial activity, and they are useful synthetic precursors to lactam antibiotics and other unnatural oligopeptides. Two main strategies have been, so far, investigated, namely selective fluorination of appropriate functional groups in β -amino acid frameworks, and exploitation of already fluorinated small molecules for their use as synthetic building blocks [93]. Recently, a methodology for the enantioselective synthesis of α -fluorinated β^2 - and β^3 -amino acids (Fig. 1) has been developed in order to investigate and extend the effectiveness of fluorinated β -amino acids to act as transition-state-analogue based inhibitors of serine proteases [94].

The preparation of α -fluoro- β^2 -amino acids was realized starting from readily available carboxylic acids **113** (Scheme 27, route a). The successive conversion to the Evan's oxazolidinone **114** followed by two diastereoselective steps, namely, fluorination with *N*-fluorobenzenesulfonimide (NFBS) [95], and alkylation with benzyl chloromethyl ether, gave substrate **115** in high diastereomeric excess (>95%). Subsequent removal of the oxazolidinone and amination at the Bn-protected hydroxyl center gave optically active



Scheme 25.



Scheme 26.

Amino acid derivatives

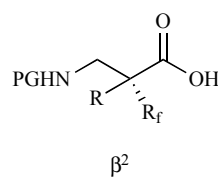
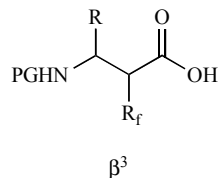
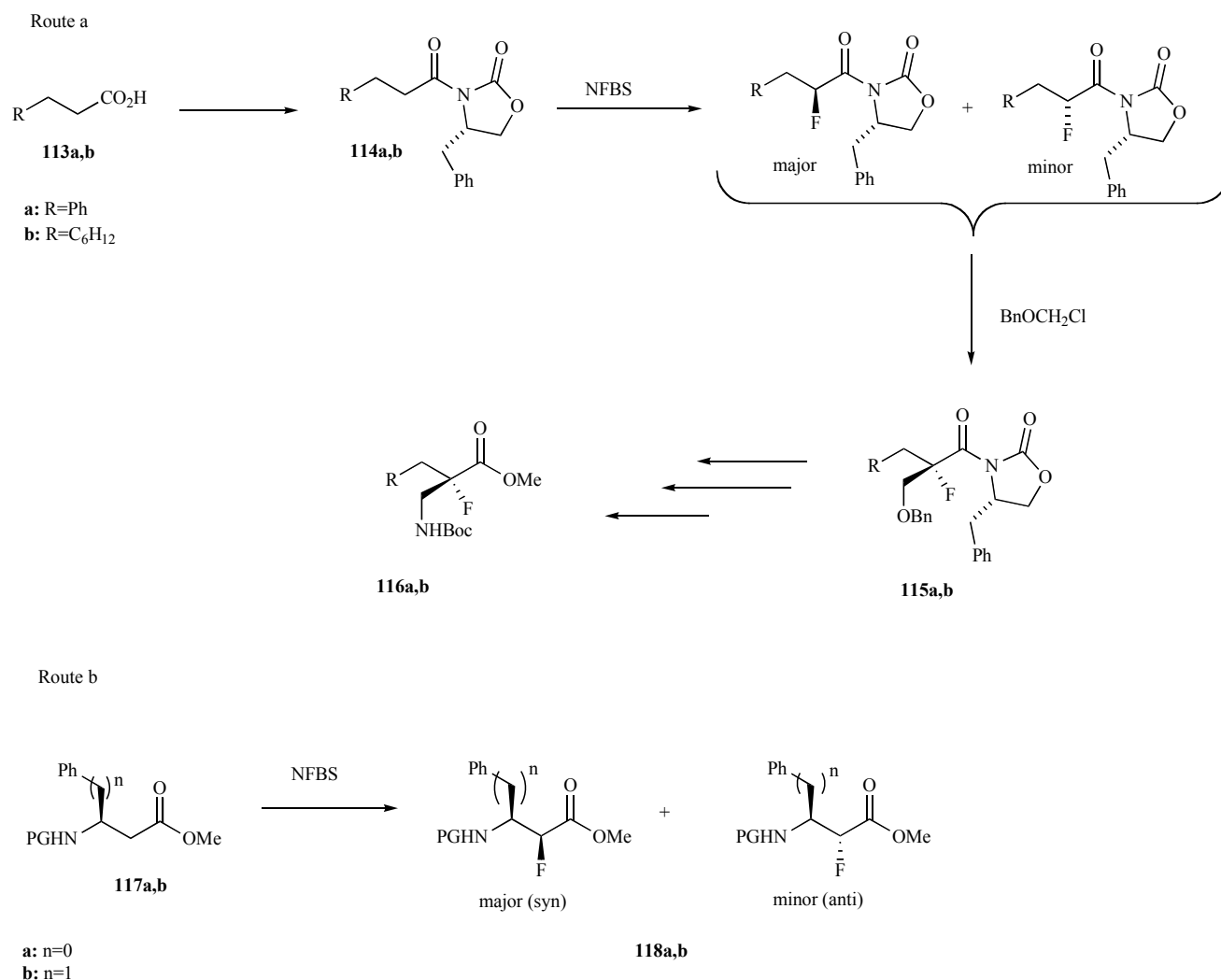
 R_f = fluorinated group

Fig. (1).

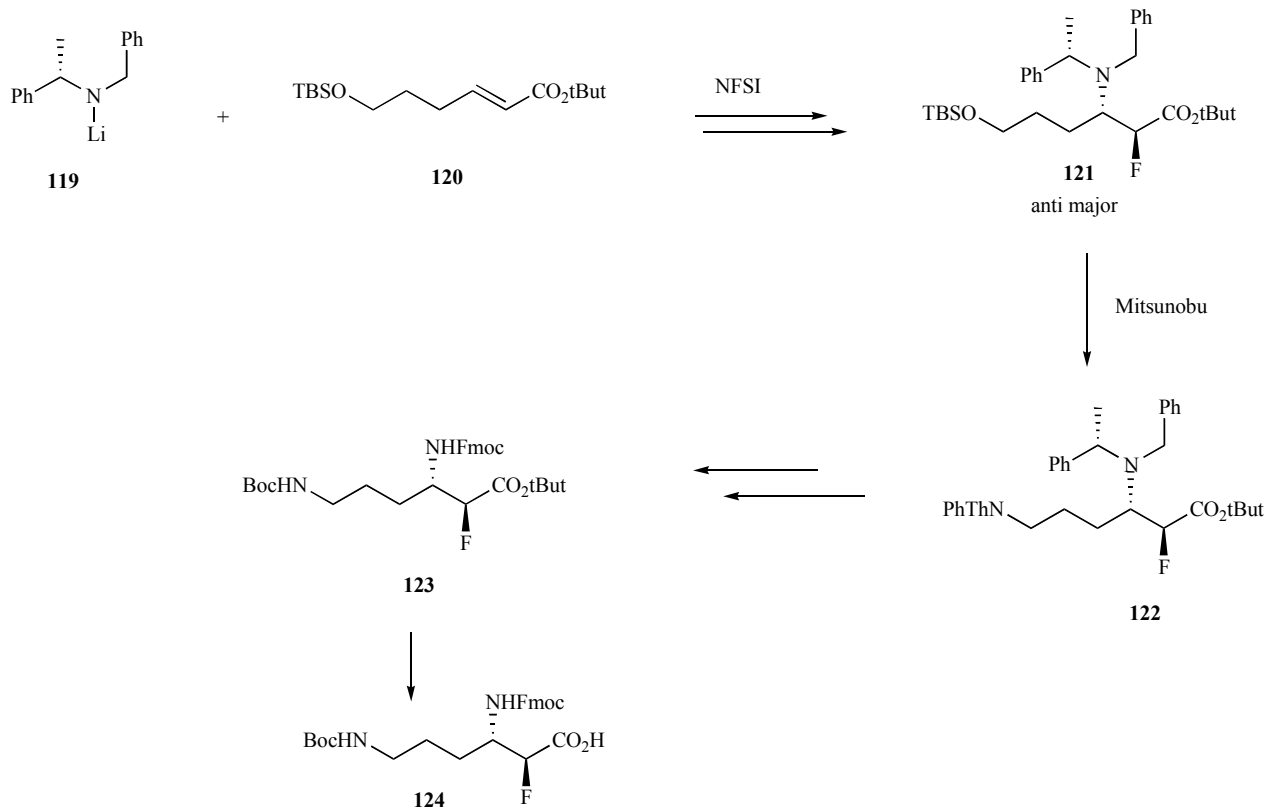


Scheme 27.

α -fluorinated β^2 -amino acid methyl esters **116a** and **116b** (Scheme 27, route a).

Differently, α -fluoro- β^3 -amino acids **118a** and **118b** derivatives were obtained by a simple stereoselective fluorination, with *N*-fluorobenzenesulfonimide (NFBS) of the corresponding β^3 -amino acids **117a,b**, which are readily obtained by Arndt-Eistert homologation of an optically active α -amino acid. The diastereoselectivity of fluorinating step [d.e. ranging from 66% (for **118a**) to 90% (for **118b**)] ranges from only moderate to good values, depending from

both the length of the alkyl chain on the β -carbon, and the nature of *N*-protecting group (Scheme 27, route b). An interesting procedure is based on a tandem conjugate addition-fluorination sequence performed on α,β -unsaturated esters with enantiopure lithium amide derived from (*S*)-*N*-benzyl-*N*-(α -methylbenzyl)amine **119**. In this case, the *N*-fluorobenzenesulfonimide was used as fluorinating agent with the aim to obtain α -fluoro- β^3 -amino esters in up to quantitative yield and very high diastereomeric ratios [96] (Scheme 28).



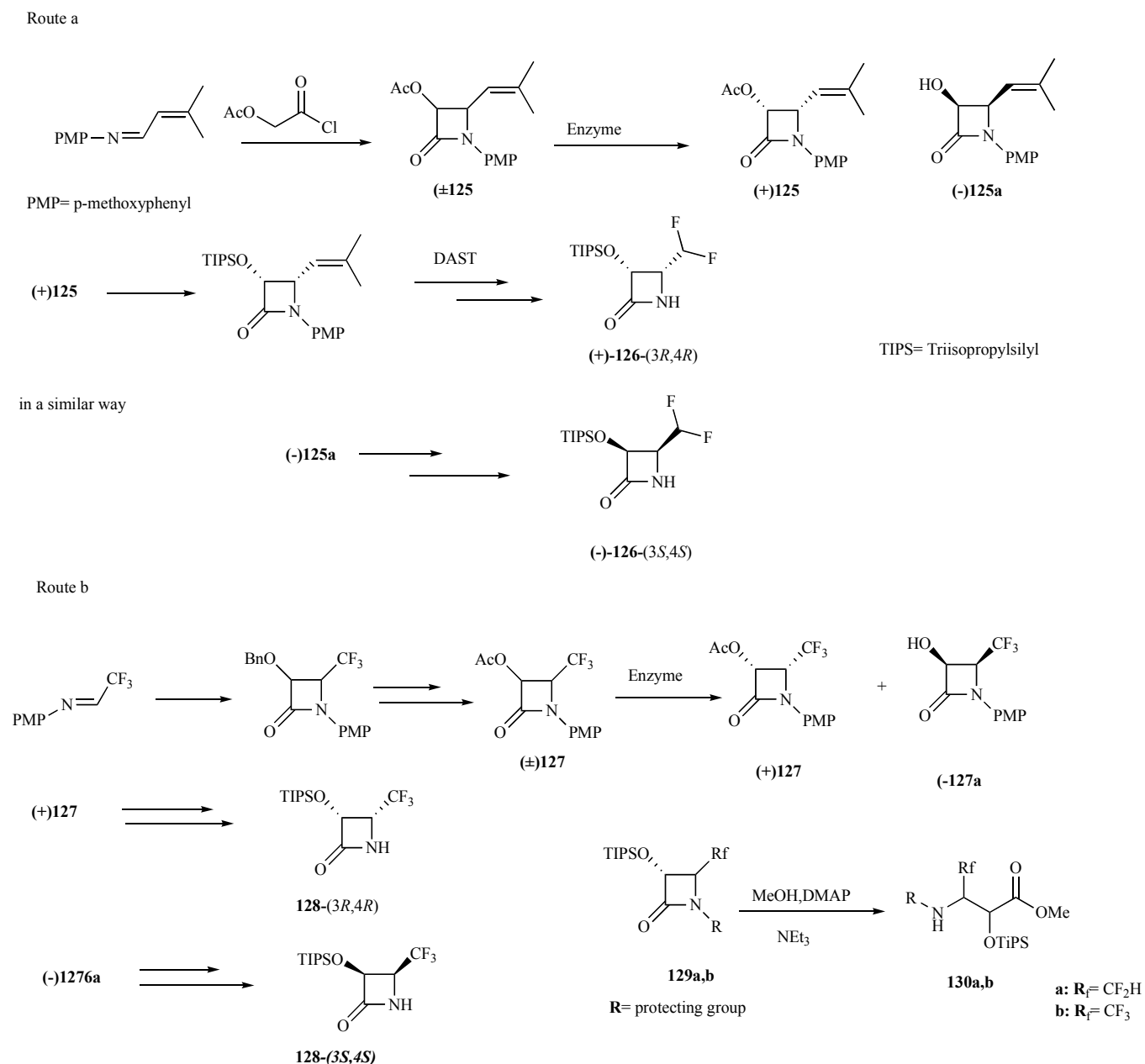
Scheme 28.

Because this methodology is not based on the use of α -amino acids from the chiral pool so, it potentially may allow the preparation of enantiopure α -fluoro- β^3 -amino acids with a large variety of side chains. By this way, the synthesis of (2*S*,3*S*)-*N* ^{β} -Fmoc-*N* ^{ϵ} -Boc- α -fluoro- β^3 -lysine **124** has been realized, starting from substrate **120** which was converted to enantiopure α -fluoro- β^3 -amino ester **121**, as *anti* isomer. Then, a series of routinely steps, including conversion of the corresponding alcohol to the phthalimide **122** under Mitsunobu conditions, cleavage of the phthalimide and Boc protection, removal of the benzyl groups with the Pearlman's catalyst followed by Fmoc protection, gave **123** and, finally, cleavage of the *tert*-butyl ester and re-protection of the amine groups gave **124** (Scheme 28). A novel approach for the synthesis of enantiopure fluorinated *N*-acyl-3-hydroxy-4-*R_f*- β -lactams ($R_f = \text{CF}_2\text{H}$, CF_3) has been successfully developed by means of [2 + 2] ketene-imine cycloaddition, followed by enzymatic optical resolution. After a simple methanolysis of fluorinated enantiopure β -lactams, the corresponding R_f -containing α -hydroxy- β -amino acid methyl esters were obtained in good to quantitative yields [97]. In details, through [2 + 2] ketene-imine cycloaddition, *cis*-1-PMP-3-AcO-4-(2-methyl-1-propenyl)-azetidin-2-one **125** was first synthesized in racemic form and then subjected to enzymatic optical resolution to afford β -lactams (3*R*,4*S*)-**125** and (3*S*,4*R*)-**125a**, with high enantiopurity (Scheme 29, route a) [98].

The difluoromethylated azetidin-2-one **126** as (3*R*,4*R*)- and (3*S*,4*S*)- pure isomers, were obtained by the use of DAST as fluorinating reagent. For the preparation of 4-Tfm-

β -lactams, a different strategy was employed: in this case the R_f moiety was introduced at the imine stage, before cycloaddition. Thus, after the key [2 + 2] ketene-imine cycloaddition step, the racemic *cis*-**127** was obtained, already containing the Tfm residue in the 4-position of β -lactam ring. The successive enzymatic resolution afforded **127** and **127a**. These compounds, in turn, were converted to corresponding (3*R*,4*R*)-**128** and (3*S*,4*S*)-**128** as described for **126** (Scheme 29, route b). Enantiopure α -hydroxy- β -amino acid methyl esters bearing a CF_2H group or a CF_3 group at the C-3 position, **130a** or **130b**, were readily synthesized through a methanolysis of *N*-acyl-3-TIPSO-4- R_f - β -lactams, **129a** or **129b**, in the presence of triethylamine and catalytic amount of 4-(*N,N*-dimethylamino)pyridine (DMAP). Very recently, racemic β -trifluoromethyl-, β -difluoromethyl- and perfluoroethyl- substituted α - and β -amino nitrile derivatives were synthesized by means of regioselective 1,2-addition of trimethylsilyl cyanide (or metallated acetonitrile) to fluoroalkylated α,β -unsaturated imines. These fluorinated amino nitriles act as interesting starting materials for the preparation of new fluorinated diamines, fluoroalkylated amino acids and fluorine containing peptidomimetics [99].

In detail, trimethylsilylcyanide in methanol was added over the fluorinated imines **131** ($R_f = \text{CF}_3$, CHF_2 , C_2F_5) to afford fluoroalkylated α -amino nitriles **132** in good yields keeping the *trans* configuration. Formation of fluoroalkylated α -amino nitriles **133**, involves an exclusive regioselective 1,2-addition of cyanide to α,β -unsaturated imines (Scheme 30). After a basic hydrolysis of α -amino nitriles **132**, the corresponding fluorinated α -Tfm- α -amino



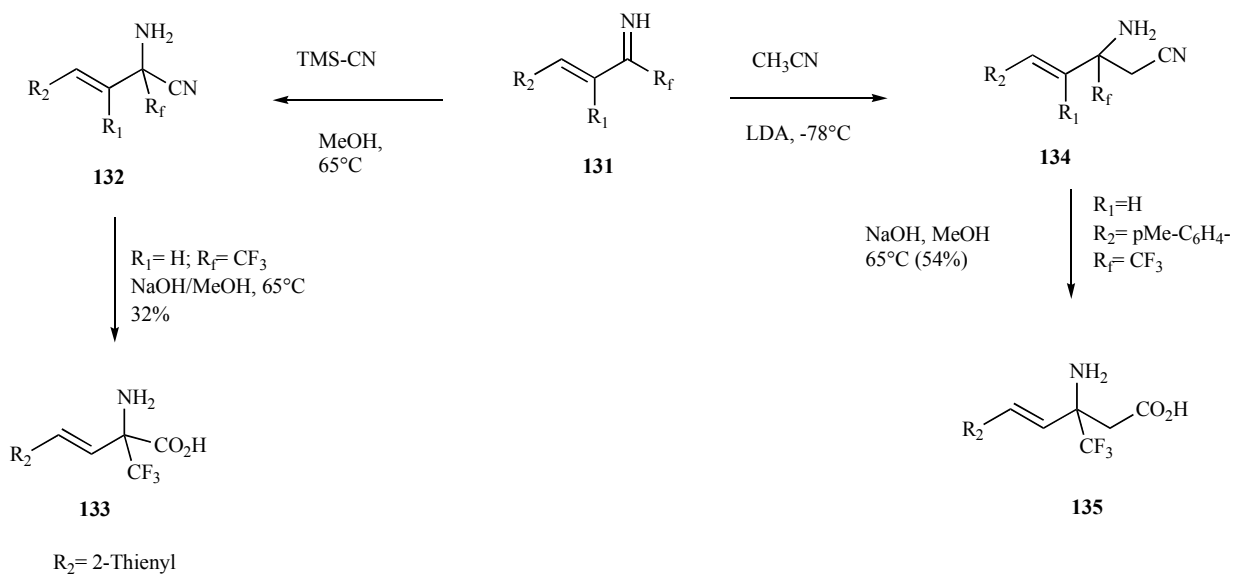
Scheme 29.

acid **133** was obtained in low yield. Differently, the selective 1,2-addition of the C- α carbanion derived from acetonitrile at -78°C , over azadienes **131** gave, in a regioselective fashion, trifluoromethylated β -amino nitrile **134**. Compound **134** afforded the corresponding β -Tfm- β -amino acid **135** in moderate yield, after basic hydrolysis (Scheme 30).

Fluorinated Amino Acids for Radiopharmaceutical Applications

Positron Emission Tomography (PET) is a high-resolution, sensitive, functional imaging technique, which can efficiently give access to the distribution, pharmacokinetics and -dynamics of a drug *in vivo*; so, it can therefore advantageously play a key-role in both drug discovery and development. This technique requires the preparation of a

positron-emitting radiolabeled probe or radiotracer and for this purpose, fluorine-18 (^{18}F) is becoming, more and more often, the radionuclide of choice (adequate physical and nuclear characteristics and potential wide use and distribution of fluorine-18-labelled radiopharmaceuticals). During last decade, several amino acids have been labeled with either gamma radiation-emitting radionuclides or positron-emitting radionuclides, the most commonly used being ^{11}C . However, the longer half-life of ^{18}F (109 min, vs 20.5 min for ^{11}C) matches better with the relatively slow process of protein synthesis and also facilitates shipping of the radiolabelled amino acids to hospitals without an on-site cyclotron or dedicated radiochemistry laboratory. Moreover, the development of a variety of prosthetic groups has facilitated the efficient and site-specific labeling of peptides



Scheme 30.

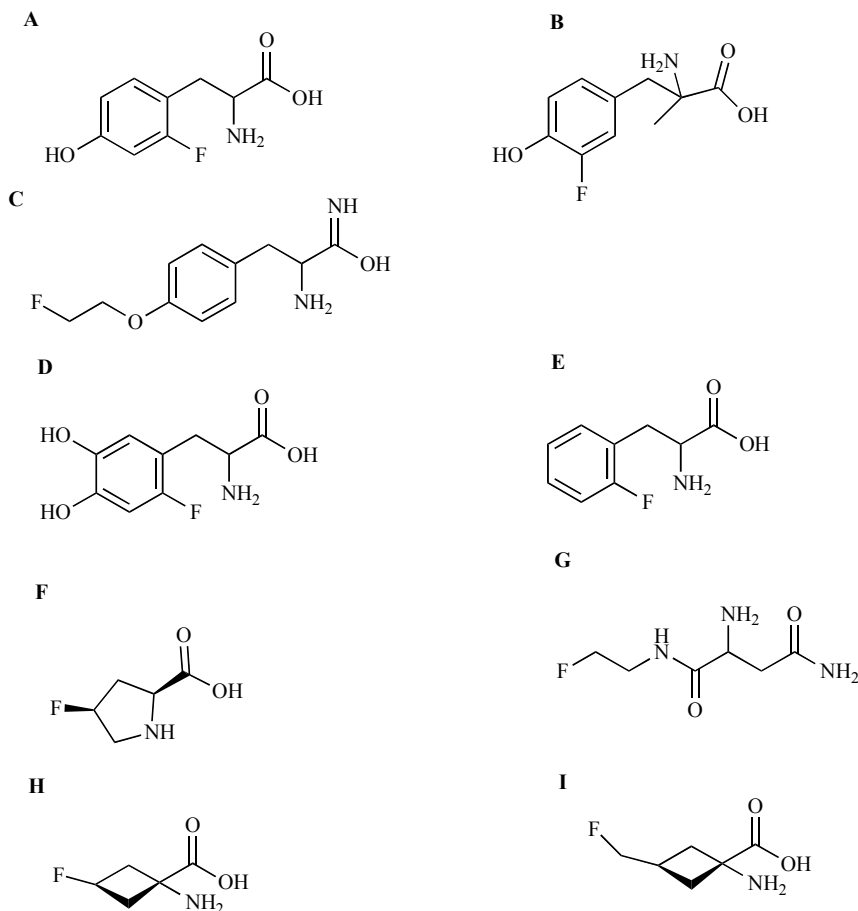
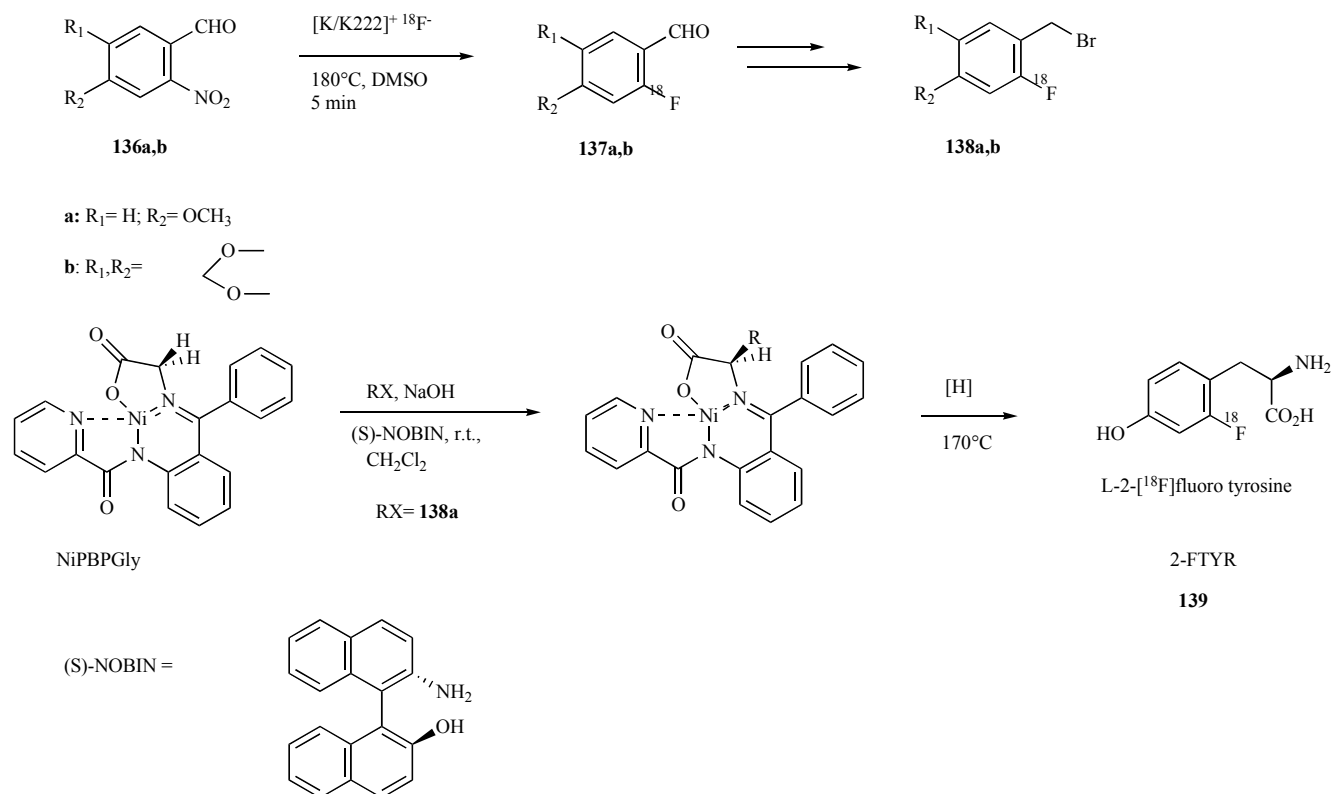


Fig. (2).

with ¹⁸F. The ¹⁸F-labeled peptides hold enormous clinical potential owing to their ability to quantitatively detect and characterize a wide variety of human diseases when using PET. A discrete number of ¹⁸F-labeled bioactive peptides

have shown great promise as diagnostic imaging agents [100]. While one of the best established amino acid for use in PET is ¹¹C-labeled methionine, the number of fluorinated amino acids under investigation is increasing, the most



Scheme 31.

widely studied being derivatives of tyrosine, along with phenylalanine and proline derivatives; tyrosine was labeled as L-2-[¹⁸F]fluorotyrosine (**A**, 2-FTYR), as L-3-[¹⁸F]fluoro- α -methyl tyrosine (**B**), and as *O*-(2-[¹⁸F]fluoroethyl)-L-tyrosine (**C**) (Fig. 2) [101].

A valid method for the asymmetric synthesis of [¹⁸F]fluorinated aromatic α -amino acids, under phase transfer conditions (PTC), based on the use of electrophilic [¹⁸F]fluorobenzyl bromide derivatives in the stereoselective alkylation of Ni(II) complex of a Schiff base of 2-benzoylphenylamide of pyridine-2-carboxylic acid (PBP) and glycine (NiBPBGly) in the presence of 2-amino-2'-hydroxy-1,1'-binaphthyl [(*R*)- or (*S*)-NOBIN], as an original substrate/catalyst pair, has been published (Scheme 31) [102].

In details, after the initial preparation of the 2-[¹⁸F]fluorobenzyl bromide derivatives **138a** and **138b**, based on a classical nucleophilic substitution on a nitro leaving group of 2-nitrobenzaldehyde derivatives **136a** and **136b** using a reactive [K/K2.2.2]⁺¹⁸F⁻ complex, the key alkylation step on NiBPBGly Nickel complex proceeded under mild conditions, allowing the preparation of (2-FTYR) **139** (Scheme 31) and L-6-[¹⁸F]fluoro-3,4-dihydroxyphenylalanine (**D**, 6-FDOPA, Fig. 2), with an e.e. of 92% and 96%, respectively. A similar strategy, that is exploiting the same nucleophilic substitution pathway, starting from an appropriate tosylate precursor, based on no-carrier-added (NCA) [¹⁸F]fluoride, which is available in large amounts from proton irradiation of ¹⁸O-enriched water, afforded ¹⁸F-

labeled branched α -amino acid, namely 2-amino-4-[¹⁸F]fluoro-2-methylbutanoic acid (FAMB) [103a,b].

Technetium labeling procedures have also been used for radiopharmaceutical applications. In fact, the radiolabeled peptides with ^{99m}Tc offer the possibility of a wide array of compounds for variety of applications in diagnostic and therapeutic medium [104].

CONCLUSIONS

Different synthetic procedures have been developed to modify the amino acid side-chain and backbone of peptides. The oxidative approach is mainly focused on transformation in side-chain of low redox value residues, while fluorination is operative on both side-chain and backbone moieties. The possibility to modify preformed amino acids or peptides, connected with the possibility to produce modified proteins by genetic engineering open new strategies for the synthesis of high active and low toxic unnatural peptides and proteins.

ACKNOWLEDGEMENT

MIUR Italian PRIN 2008 Chemical and biotechnological valorization of the high-molecular weight fraction of olive oil mill wastewaters is acknowledged.

REFERENCES

- [1] Levengood, M.R.; Kerwood, C.C.; Chatterjee, C.; van der Donk, W.A. Investigation of the substrate specificity of lactacin 481 synthetase by using nonproteinogenic amino acids. *ChemBioChem*, **2009**, *10*, 911-919. b. Giangaspero, A.; Sandri, L.; Tossi, A. Amphipathic α helical antimicrobial peptides. A systematic study of the effects of structural and physical properties on biological activity. *Eur. J. Biochem.*, **2001**, *268*(21), 5589-5600. c. Taira, J.;

- Kida, Y.; Yamaguchi, H.; Kuwano, K.; Higashimoto, Y.; Kodama, H. Modifications on amphiphilicity and cationicity of unnatural amino acid containing peptides for the improvement of antimicrobial activity against pathogenic bacteria. *J. Pept. Sci.*, **2010**, *16*(11), 607-612.
- [2] Horne, W.S.; Gellman, S.H.; Johnson, L.M. Fabrication of biologically active unnatural α/β -peptides for use as anti-HIV agents U.S. Pat. Appl. Publ. 2010, US 20100099185 A1 20100422.
- [3] Zhou, N.; Fu, H.-J.; Rong, D.; Cheng, M.-S.; Liu, K.-L. Design synthesis of unnatural amino acids with chelating functional groups and their application in biologically active peptide. *Gaodeng Xuexiao Huaxue Xuebao*, **2007**, *28*(4), 668-671.
- [4] Nie, X.; Wang, G. Synthesis of a Ring-Oxygenated Variant of the 2-Carboxy-6-hydroxyoctahydroindole Core of Aeruginosin 298-A from Glucose. *Journal of Organic Chemistry*, **2005**, *70*(22), 8687-8692.
- [5] Bueno, A. B.; Collado, I.; De Dios, A.; Dominguez, C.; Martin, J.A.; Martin, L.M.; Martinez-Grau, M.A.; Montero, C.; Pedregal, C.; Catlow, J. Dipeptides as Effective Prodrugs of the Unnatural Amino Acid (+)-2-Aminobicyclo[3.1.0]hexane-2,6-dicarboxylic Acid (LY354740), a Selective Group II Metabotropic Glutamate Receptor Agonist. *Journal of Medicinal Chemistry*, **2005**, *48*(16), 5305-5320.
- [6] Huang, Y.; Hall, I. H. Synthesis and hypolipidemic evaluation of β -alkylaminopropiophenone and β -alkylaminopropio-2-naphthone derivatives in rodents. *Pharmazie*, **1996**, *51*(4), 199-206.
- [7] a. Floris P.J.T.; Rutjes, L.B. Wolf and Hans E. Schoemaker Applications of aliphatic unsaturated non-proteinogenic α -H- α -amino acids. *J. Chem. Soc., Perkin Trans.*, **2000**, *1*, 4197-4212. b. Sagiyam, A. S. Asymmetric synthesis of non-proteinogenic α -amino acids. *Hayastani*, **2007**, *60*(4), 762-788. c. Dueckers, N.; Baer, K.; Simon, S.; Groeger, H.; Hummel, W. Threonine aldolases-screening, properties and applications in the synthesis of non-proteinogenic β -hydroxy- α -amino acids. *Appl. Microbiol. Biotech.*, **2010**, *88*(2), 409-424.
- [8] a. Jana, P.; Maity, S.; Haldar, D. Developments in the synthesis of organometallic amino acids and analogues. *Current Organic Synthesis*, **2010**, *7*(3), 224-234. b. Rilatt, I.; Caggiano, L.; Jackson, R.F.W. Development and applications of amino acid derived organometallics. *Synlett*, **2005**, *18*, 2701-2719.
- [9] Arrayas, R.G.; Carretero, J.C. Catalytic asymmetric direct Mannich reaction: A powerful tool for the synthesis of α,β -diamino acids. *Chem. Soc. Rev.*, **2009**, *38*(7), 1940-1948.
- [10] Jackson, R.F.W. Recent developments in the application of organometallic chemistry to amino acid synthesis. ACS Symposium Series (2009), 1009 (Asymmetric Synthesis and Application of α -Amino Acids), 2-12.
- [11] Pieters, R.J.; Rijkers, D.T.S.; Liskamp, R.M.J. Application of the 1,3-dipolar cycloaddition reaction in chemical biology: approaches toward multivalent carbohydrates and peptides and peptide-based polymers. *QSAR & Combinatorial Science*, **2007**, *26*(11-12), 1181-1190.
- [12] a. Klempier, N.; Winkler, M. Nitrilase- and nitrile hydratase-catalyzed enantioselective preparation of non-proteinogenic amino acids. *Mod. Biocatal.*, **2009**, 247-259. b. Wolf, L.B.; Sonke, T.; Tjen, K.C.M.F.; Kaptein, B.; Broxterman, Q.B.; Schoemaker, H.E.; Rutjes, F.P.J.T. A biocatalytic route to enantiomerically pure unsaturated α -H- α -amino acids. *Advanced Synthesis & Catalysis*, **2001**, *343*(6+7), 662-674. c. Moll, G.N.; Kuipers, A.; Rink, R. Microbial engineering of dehydro-amino acids and lanthionines in non-lantibiotic peptides. *Antonie van Leeuwenhoek*, **2010**, *97*(4), 319-333.
- [13] Haldar, D. Recent developments in the synthesis of amino acids and analogues for foldamers study. *Curr. Org. Synth.*, **2008**, *5*(1), 61-80.
- [14] Tanaka, M. Design and synthesis of non-proteinogenic amino acids and secondary structures of their peptides. *Yakugaku Zasshi*, **2006**, *126*(10), 931-944.
- [15] a. Hayashi, G.; Ohshiro, Y.; Suga, H. Ribosomal synthesis of nonstandard cyclic peptides and its application to drug discovery. *Seikagaku*, **2010**, *82*(6), 505-514. b. Gracia, S.R.; Gaus, K.; Sewald, N. Synthesis of chemically modified bioactive peptides: recent advances, challenges and developments for medicinal chemistry. *Future Med. Chem.*, **2009**, *1*(7), 1289-1310. c. Wang, Y.; Lai, Y.; Zhang, Y. Advances in the research on the synthesis and bioactivity of cyclic peptides. *Yaoxue Jinzhan*, **2008**, *32*(10), 440-446. d. Davies, J.S. Cyclic, modified and conjugated peptides. *Amino Acids, Peptides, and Proteins*, **2007**, *36*, 227-286. e. Hamada, Y.; Shioiri, T. Recent Progress of the Synthetic Studies of Biologically Active Marine Cyclic Peptides and Depsipeptides. *Chem. Rev. (Washington, DC, United States)*, **2005**, *105*(12), 4441-4482.
- [16] a. Kazmaier, U. Transition metal catalyzed reactions toward the synthesis of amino acids and peptides. ACS Symposium Series (2009), 1009 (Asymmetric Synthesis and Application of α -Amino Acids), 157-176. b. Cotter, P.D.; Hill, C.; Ross, R.P. Bacterial lantibiotics: strategies to improve therapeutic potential. *Curr. Protein Pept. Sci.*, **2005**, *6*(1), 61-75. c. Mathur, P.; Ramakumar, S.; Chauhan, V.S. Peptide design using α,β -dehydro amino acids: from β -turns to helical hairpins. *Biopolymers*, **2004**, *76*(2), 150-161.
- [17] Ranganathan, S.; Ranganathan D.; Bhattacharyya, D. The transformation of histidine side chain to non-coded asparagines. *Tetrahedron Lett.*, **1991**, *32*, 5615-5618.
- [18] Martinez-Gomez, A. I.; Martinez-Rodriguez, S.; Pozo-Dengra, J.; Tessaro, D.; Servi, S.; Clemente-Jimenez, J. M.; Rodriguez-Vico, F.; Las Heras-Vazquez, F. J. Potential application of *N*-carbamoyl- β -alanine amidohydrolase from *Agrobacterium tumefaciens* C58 for β -amino acid production *Appl. Environm. Microbiol.*, **2009**, *75*(2), 514-520.
- [19] Ranganathan, S.; Ranganathan, D.; Bhattacharyya, D. The transformation of tryptophan to aspartic acid in peptides. *J. Chem. Soc. Chem. Commun.*, **1987**, *14*, 1085-1086.
- [20] Ranganathan, S.; Ranganathan, D.; Bamezai, S. Evolution of the genetic code: chemical studies on the genesis of coded α -amino acids. *Proc. Indian Acad. Sci. (Chem. Sci.)*, **1984**, *93*, 687-701.
- [21] Wei, L.; Lubell, W.D. Scope and limitation in the use of N(PHF) serine derived cyclic sulfamidates for amino acid synthesis. *Can. J. Chem.*, **2001**, *79*, 94-104.
- [22] a. Atfani, M.; Wei, L.; Lubell, W.D. *N*-(9-(9-Phenylfluorenyl) homoserine-Derived Cyclic Sulfamidates: Novel Chiral Educds for the Synthesis of Enantiopure- γ -Substituted α -Amino Acids. *Org. Lett.*, **2001**, *3*, 2965-2968. b. Melendez, R.; Lubell, W.D. Synthesis and reactivity of cyclic sulfamidites and sulfamidates. *Tetrahedron*, **2003**, *59*, 2581-2616.
- [23] Montevelis-Minakakis, P.; Sinanoglou, C.; Loukas, V.; Kokotos, G. Synthesis of non-natural amino acids based on the ruthenium-catalysed oxidation of a phenyl group to carboxylic acid. *Synthesis*, **2005**, *6*, 933-938.
- [24] Ranganathan, D.; Saini, S. Transformation of C-terminal serine and threonine extended precursors into C-terminal α -amidated peptides: a possible chemical model for the α -amidating action of pituitary enzymes. *J. Am. Chem. Soc.*, **1991**, *113*, 1042-1044.
- [25] Bradbury, A.F.; Smith, D.G. Peptide amidation. *Trends Biochem. Sci.*, **1991**, *16*, 112-115.
- [26] Ranganathan, D.; Vaisch, N.K.; Shash, K. Protein backbone modification by novel C^α-C side-chain scission. *J. Am. Chem. Soc.*, **1994**, *116*, 6545-6557.
- [27] a. Aubè, J. In *Advances in amino acids mimetics and peptidomimetics*; JAI Press; Greenwich, CT; **1997**, Vol. 1, pp. 193-232. b. Freidinger, R.M. Design and Synthesis of Novel Bioactive Peptides and Peptidomimetics. *J. Med. Chem.*, **2003**, *46*, 5553-5566. c. Samanen, J.; Cash, T.; Narindray, D.; Brandeis, E.; Adams, W.; Weideman, H.; Yellin, T.; Regoli, D. An investigation of angiotensin II agonist and antagonist analogs with 5,5-dimethylthiazolidine-4-carboxylic acid and other constrained amino acids. *J. Med. Chem.*, **1991**, *34*, 3036-3043.
- [28] Galaud, F.; Lubell, W.D. Homoserine-derived cyclic sulfamidate as chiral educt for the diversity-oriented synthesis of lactam-bridged dipeptides. *Biopolymers*, **2005**, *80*, 665-674.
- [29] Jomova, K.; Vondrakova, D.; Lawson, M.; Valko, M. Metals, oxidative stress and neurodegenerative disorders. *Mol. Cell. Biochem.*, **2010**, *345*, 91-104.
- [30] Carvalho dL.; L.C.; Matias, A.C.; Cerchiaro, G. Radical production by hydrogen peroxide/bicarbonate and copper uptake in mammalian cells: Modulation by Cu(II) complexes. *J. Inorg. Biochem.*, **2011**, *105*, 189-194.
- [31] a. Jiang, D.; Li, X.; Liu, L.; Yagnik, G.B.; Zhou, F. Reaction rates and mechanism of the ascorbic acid and oxidative by molecular oxygen facilitated by Co(II)-containing amyloid- β complexes and

- aggregates. *J. Phys. Chem. B.*, **2010**, *114*, 4896-4903. b. Varadarajan, S.; Aksentova, M.; Butterfield, D.A. Alzheimer's Amyloid β -Peptides-Associated Free Radical Oxidative Stress and Neurotoxicity. *J. Struct. Biol.*, **2000**, *130*, 184-208.
- [32] a. Lynch, T.; Cherny, R.A.; Bursh, A.I. Oxidative processes in Alzheimer's disease: the role of AB-metal interaction. *Exp. Gerontol.*, **2000**, *35*, 445-451. b. Jiang, D.; Men, L.; Wang, J.; Zhang, Y.; Chinkenyen, S.; Wang, J.; Zhou, F. Redox reactions of copper complexes formed with different β -amyloid peptides and their neuropathological relevance. *Biochemistry*, **2007**, *46*, 9270-9282.
- [33] a. Beal, M.F. Oxidatively modified proteins in aging and disease. *Free Radic. Biol. Med.*, **2002**, *32*, 797-803. b. Norris, E.M.; Giasson, B.I.; Ischiropoulos, H.; Lee, V.M-Y. Protein synthesis post-translation modification and degradation. *J. Biol. Chem.*, **2003**, *278*, 27230-27240.
- [34] Amici, A.; Levine, R.L.; Tsai, L.; Stadtman, E.R. Conversion of amino acid residues in proteins and amino acid homopolymers to carbonyl derivatives by metal-catalyzed oxidation reactions. *J. Biol. Chem.*, **1989**, *264*, 3341-3346.
- [35] Jiang, D.; Li, X.; Liu, L.; Yagnik, G.B.; Zhou, F. Reaction rates and mechanism of the ascorbic acid oxidation by molecular oxygen facilitated by Cu(II)-containing amyloid- β complexes and aggregates. *J. Phys. Chem. B.*, **2010**, *114*, 4896-4903.
- [36] Uchida, K.; Kawakishi S. Ascorbate-mediated specific oxidation of the imidazole ring in a histidine derivative. *Bioorg. Chem.*, **1989**, *17*, 330-343.
- [37] Xu, G.; Chance, M.R. Hydroxyl Radical-Mediated Modification of Proteins as Probes for Structural Proteomics. *Chem. Rev.*, **2007**, *107*, 3514-3543.
- [38] Migazaki, A.; Sydnos M.O.; Isobe, M.; Miyazu, M; Takai, A. Oxidatively induced Cu for Mn exchange in protein phosphatase 1 γ : A new method for active site analysis. *Bioorg. Med. Chem.*, **2009**, *17*, 7978-7986.
- [39] Veda, J.; Ozawa, T.; Miyazaki, M.; Fujiwara, Y. Activation of hydrogen peroxide by copper (II) complexes with some histidine-containing peptides and their SOD-like activities. *J. Inorg. Biochemistry*, **1994**, *55*, 123-130.
- [40] Uchida, R.; Katō, Y.; Kawakishi, S. A novel mechanism for oxidative cleavage of prolyl peptides induced by the hydroxyl radical. *Biochem. Biophys. Res. Commun.*, **1990**, *169*, 265-271.
- [41] Kato, Y.; Uchida, K.; Kawakishi, S. Oxidative degradation of collagen and its model peptide by ultraviolet irradiation. *J. Agric. Food Chem.*, **1992**, *40*(3), 373-379.
- [42] Lazzaro, F.; Crucianelli, M.; De Angelis, F.; Neri, V.; Saladino, R. A novel oxidative side-chain transformation of α -amino acids and peptides by methyltrioxorhenium/H₂O₂ system. *Tetrahedron Lett.*, **2004**, *45*, 9237-9240.
- [43] a. Herrmann, W.A.; Fischer, R.W.; Scherer, W.; Rauch, M.U. Methyltrioxorhenium(VII) as Catalyst for Epoxidations: Structure of the Active Species and Mechanism of Catalysis. *Angew. Chem. Int. Ed. Engl.*, **1993**, *32*, 1157-1160. b. Crucianelli, M.; Saladino, R.; De Angelis F. Methyltrioxorhenium catalysis in nonconventional solvents: a great catalyst in safe reaction medium. *ChemSusChem*, **2010**, *3*, 524-540. c. Di Giuseppe, A.; Crucianelli, M.; Passacantando, M.; Nisi, S.; Saladino, R. Chitin and Chitosan anchored methyltrioxorhenium: an innovative approach for selective heterogeneous catalytic epoxidations of olefins. *J. Catal.*, **2010**, *276*, 412-422.
- [44] a. Cataldo, F. Ozone degradation of biological macromolecules: Proteins, hemoglobin, RNA, and DNA. *Ozone Sci. Eng.*, **2006**, *28*, 317-328. b. Kotiaha, T.; Eberlin, M.N.; Vainiotalo, P.; Kostiaainen R. Electrospray mass and tandem mass spectrometry identification of ozone oxidation products of amino acids and small peptides. *J. Am. Soc. Mass Spectrom.*, **2000**, *11*, 526-535.
- [45] Enami, S.; Hoffmann, M.R.; Colussi A.J. Simultaneous detection of cysteine interfacial ozonolysis. *J. Phys. Chem. B.*, **2009**, *113*, 9356-9358.
- [46] Crucianelli, M.; De Angelis, F.; Saladino, R. Immobilization of MTO. Part I: A way to enhance oxidative catalysts versatility. *Chimica e l'Industria* (Milan, Italy), **2006**, *88*(8), 70-74.
- [47] Blondelle, S.E.; Perez-Paya, E.; Allicotti, G.; Foored, B.; Houghten, R.A. Peptide binding domains determined through chemical modification of the side-chain functional groups. *Biophys. J.*, **1995**, *69*, 604-611.
- [48] a. Cataldo, F. On the action of ozone on proteins. *Poly Deg. Stab.*, **2003**, *82*, 105-114. b. Junghum, L.N.; Shepherd, T.A.; Baxter, A.J.; Burgess, J.; Hatch, S.D.; Lubbehusen, P.; Wiskerchen, M.; Muesing, M.A. Potent human immunodeficiency virus type 1 protease inhibitors that utilize noncoded D-amino acids as P2/P3 ligands. *J. Med. Chem.*, **1996**, *39*, 96-108.
- [49] Curci, R. In: *Advances in Oxigenated processes*, Baumstark, A.L., Ed.; JAI: Greenwich, CT, **1990**; Vol. 2, Chapter 1 pp. 1-5.
- [50] Mezzetti, M.; Mincione, E.; Saladino, R. Regioselective oxyfunctionalization of peptides by dimethyldioxirane: tertiary C-H σ -bond oxygen atom insertion into leucine derivatives and leucine-containing dipeptides. *J. Chem. Soc., Chem. Commun.*, **1997**, *11*, 1063-1064.
- [51] Shustov, G.V.; Rauk, A. Mechanism of dioxirane oxidation of CH bonds: Application to homo- and heterosubstituted alkanes as a model of the oxidation of peptides. *J. Org. Chem.*, **1998**, *63*, 5413-5422.
- [52] Saladino, R.; Mezzetti, M.; Mincione, E.; Torrini, I.; Paradisi Pagliarlunga M.; Mastropietro, G. A new and efficient synthesis of unnatural amino acids and peptides by selective 3,3-dimethyl dioxirane side-chain oxidation. *J. Org. Chem.*, **1999**, *64*, 8468-8474.
- [53] Roccaro, A.M.; Sacco, A.; Aujay, M.; Ngo, H.T.; Azab, A.K.; Azab, F.; Quang, P.; Maiso, P.; Runnels, J.; Anderson, K.C.; Demo, S.; Ghobrial, I.M. Selective inhibition of chymotrypsin-like activity of the immunoproteasome and constitutive proteasome in Waldenström macroglobulinemia. *Blood*, **2010**, *115*, 4051-4060.
- [54] Vicik, R.; Busemann, M.; Baumann, K.; Schirmeister, T. Inhibitors of Cysteine Proteases. *Curr. Top. Med. Chem.*, **2006**, *6*, 331-353.
- [55] Yang, Q.; Li, Y.; Dou, D.; Gan, X.; Mohan, S.; Groutas, C.S.; Stevenson, L.E.; Lai, Z.; Alliston, K.R.; Zhong, J.; Williams, T.D.; Groutas, W.C. Inhibition of Serine Proteases by a New Class of Cyclosulfamide-Based Carbamylating Agents. *Arch. Biochem. Biophys.*, **2008**, *475*(2), 115-120.
- [56] Delaney, A.; Williamson, A.; Brand, A.; Ashcom, J.; Varghese, G.; Goud, G.N.; Hawdon, G.M. Cloning and characterisation of an aspartyl protease inhibitor (API-1) from *Ancylostoma hookworms*. *International Journal for Parasitology*, **2005**, *35*, 303-313.
- [57] Darkins, P.; McKerverey, M.A.; O'Donnell, K.; Ye, T. First synthesis of enantiomerically pure N-protected β -amino- α -keto esters from α -amino acids and dipeptides. *Tetrahedron Asymmetry*, **1994**, *5*, 195-198.
- [58] Hilpert, K.; Hansen, G.; Wessner, H.; Schneider-Mergener, J.; Höhne, W. Characterizing and Optimizing Protease/Peptide Inhibitor Interactions, a New Application for Spot Synthesis. *J. Biochem*, **2000**, *128*(6), 1051-1057.
- [59] Abeysinghe, P.M.; Han, Y.; Harding, M.M. Oxidation of threonine residues with IBX reagents. *Tetrahedron Lett.*, **2009**, *50*, 2601-2604.
- [60] Ozanne, A.; Pouységu, L.; Depernet, D.; Francois B.; Quideau, S. A Stabilized Formulation of IBX (SIBX) for Safe Oxidation Reactions Including a New Oxidative Demethylation of Phenolic Methyl Aryl Ethers. *Org. Lett.*, **2003**, *5*, 2903-2906.
- [61] Bernini, R.; Barontini, M.; Crisante, F.; Ginnasi M.C.; Saladino, R. A novel and efficient synthesis of DOPA and DOPA peptides by oxidation of tyrosine residues with IBX. *Tetrahedron Letters*, **2009**, *50*, 6519-6521.
- [62] For selected examples see: a. Fluorine in Bioorganic Chemistry, J. T. Welch, S. Eswarakrishnan (Eds.), Wiley: New York, 1991; b. Enantiocontrolled Synthesis of Fluoro-Organic Compounds: Stereochemical Challenges and Biomedical Targets, V.A. Soloshonok, (Ed.), Wiley: Chichester, 1999; c. Asymmetric Fluoro-Organic Chemistry: Synthesis, Applications and Future Directions, P.V. Ramachandran (Ed.), ACS Symposium Series 746: Washington DC, 2000; d. Modern Fluoroorganic Chemistry: synthesis, reactivity, applications, P. Kirsch (Ed.), Wiley-VCH: Weinheim, 2004; e. Bioorganic and Medicinal Chemistry of Fluorine, J. P. Bégue, D. Bonnet-Delpon (Eds.), Wiley: Hoboken (NJ), 2008; f. Fluorine in Medicinal Chemistry and Chemical Biology, I. Ojima (Ed.), Wiley-Blackwell: Oxford (UK), 2009
- [63] Seebach, D. *Angew. Chem. Int. Ed.*, **1990**, *29*, 1320-1367.
- [64] Dong, C.; Huang, F.; Deng, H.; Schaffrath, C.; Spencer, J.B.; O'Hagan, D.; Naismith, J.H. Crystal structure and mechanism of a bacterial fluorinating enzyme. *Nature*, **2004**, *427*, 561-565.

- [65] For some examples on selective fluorinating reagents and reactions see: a. Nyffeler, P.T.; Gonzalez Durón, S.; Burkart, M.D.; Vincent, S.P.; Wong, C-H. Selectfluor: Mechanistic Insight and Applications. *Angew. Chem. Int. Ed.*, **2005**, *44*, 192–212. b. Bi, X. Deoxo-Fluor [Bis(2-methoxyethyl) aminosulfur Trifluoride]: An Advanced Nucleophilic Fluorinating Reagent in Organic Synthesis. *Synlett*, **2006**, *15*, 2515-2516. c. Bobbio, C.; Gouverneur, V. Catalytic asymmetric fluorinations. *Org. Biomol. Chem.*, **2006**, *4*, 2065-2075. d. Hu, J.; Zhang, W.; Wang, F. Selective difluoromethylation and monofluoromethylation reactions. *Chem. Commun.*, **2009**, *48*, 7465-7478.
- [66] Zanda, M. Trifluoromethyl group: an effective xenobiotic function for peptide backbone modification. *New J. Chem.*, **2004**, *28*, 1401-1411.
- [67] Papeo, G.M.E.; Caronni, D.; Dalvit, C.; Giordano, P.; Mongelli, N.; Veronesi, M.; Ciprandi, F. Synthesis of aminomethylated 4-fluoropiperidines and 3-fluoropyrrolidine. *Eur. Pat. Appl.*, E.P. Patent 1923397, 2008.
- [68] a. Molski, M.; Goodman, J.; Craig, C.; Meng, H.; Kumar, K.; Schepartz, A. β -Peptide Bundles with Fluorous Cores. *J. Am. Chem. Soc.*, **2010**, *132*, 3658–3659; (b) Dafik, L.; d'Alarcao, M.; Kumar, K. Modulation of Cellular Adhesion by Glycoengineering. *J. Med. Chem.*, **2010**, *53*, 4277–4284.
- [69] (a) C. Jäckel, B. Koksche, Fluorine in Peptide Design and Protein Engineering. *Eur. J. Org. Chem.*, **2005**, *21*, 4483-4503; (b) Jäckel, C.; Salwiczek, M.; Koksche, B. Fluorine in a Native Protein Environment—How the Spatial Demand and Polarity of Fluoroalkyl Groups Affect Protein Folding. *Angew. Chem. Int. Ed.*, **2006**, *45*, 4198-4203; (c) Salwiczek, M.; Koksche, B. Effects of Fluorination on the Folding Kinetics of a Heterodimeric Coiled Coil. *ChemBioChem*, **2009**, *10*, 2867-2870.
- [70] a. Witter, R.; Nozirov, F.; Sternberg, U.; Cross, T.A.; Ulrich, A.S. Fu, R. Solid-State ^{19}F NMR Spectroscopy Reveals That Trp₄₁ Participates in the Gating Mechanism of the M2 Proton Channel of Influenza A Virus. *J. Am. Chem. Soc.*, **2008**, *130*, 918–924. b. Mykhailiuk, P.; Afonin, S.; Gvozdovska, N.P.; Shishkin, O.V.; Ulrich, A.S.; Komarov, I.V. Synthesis of Trifluoromethyl-Substituted Proline Analogues as ^{19}F NMR Labels for Peptides in the Polyproline II Conformation. *Angew. Chem., Int. Ed.*, **2008**, *47*, 5765–5767.
- [71] a. Gessier, F.; Noti, C.; Rueping, M.; Seebach, D. Synthesis and CD Spectra of Fluoro- and Hydroxy-Substituted β -Peptides. *Helv. Chim. Acta*, **2003**, *86*, 1862–1870. b. Hook, D.F.; Gessier, F.; Noti, C.; Kast, P.; Seebach, D. Probing the proteolytic stability of beta-peptides containing alpha-fluoro- and alpha-hydroxy-beta-amino acids. *ChemBioChem*, **2004**, *5*, 691–706.
- [72] Labroo, V.M.; Hebel, D.; Kirk, K.L.; Cohen, L.A.; Lemieux, C.; Schiller, P.W. Direct Electrophilic Fluorination of Tyrosine in Dermorphin Analogues and Its Effect on Biological Activity, Receptor Affinity, and Selectivity. *Int. J. Peptide Protein Res.*, **1991**, *37*, 430-439.
- [73] Merkel, L.; Schauer, M.; Antranikian, G.; Budisa, N. Parallel Incorporation of Different Fluorinated Amino Acids: On the Way to "Teflon" Proteins. *ChemBioChem*, **2010**, *11*, 1505-1507.
- [74] For selected examples see: a. Fluorine-Containing Amino Acids: Synthesis and Properties, V. P. Kukhar, V. A. Soloshonok (Eds.), Wiley: Chichester, **1995**. b. Sutherland, A.; Willis, C.L. Synthesis of fluorinated amino acids. *Nat. Prod. Rep.*, **2000**, *17*, 621-631. c. Qiu, X.L.Z.; Meng, W-D.; Qing, F-L. Synthesis of fluorinated amino acids. *Tetrahedron*, **2004**, *60*, 6711-6745. d. Kukhar, V.P.; Sorochinsky, A.E.; Soloshonok, V.A. Practical synthesis of fluorine-containing α - and β -amino acids: recipes from Kiev, Ukraine. *Future Med. Chem.*, **2009**, *1*, 793-819. e. Uneyama, K.; "Recent advances in the syntheses of fluorinated amino acids" pages 213-256, in ref. [62g].
- [75] a. Asensio, A.; Bravo, P.; Crucianelli, M.; Farina, A.; Fustero, S.; Soler, J.G.; Meille, S.V.; Panzeri, W.; Viani, F.; Volonterio, A.; Zanda, M. Synthesis of Nonracemic α -Trifluoromethyl α -Amino Acids from Sulfinimines of Trifluoropyruvate. *Eur. J. Org. Chem.*, **2001**, *18*, 1449-1458. b. Bravo, P.; Crucianelli, M.; Vergani B., Zanda, M. Sulfinimines of trifluoropyruvate: Novel intermediates for chiral non racemic α -trifluoromethyl α -amino acids. *Tetrahedron Lett.*, **1998**, *39*, 7771-774.
- [76] Crucianelli, M.; De Angelis, F.; Lazzaro, F.; Malpezzi, L.; Volonterio, A.; Zanda, M. Synthesis of enantiomerically pure α -ethyl, α -vinyl and α -ethynyl 3,3,3-trifluoro alanines. *J. Fluorine Chem.*, **2004**, *125*, 573-577.
- [77] Lazzaro, F.; Crucianelli, M.; De Angelis, F.; Frigerio, M.; Malpezzi, L.; Volonterio, A.; Zanda, M. Stereoselective synthesis of (*R*)- and (*S*)- α -trifluoromethyl aspartic acid via titanium enolate addition to a sulfinimine of trifluoropyruvate. *Tetrahedron: Asymmetry*, **2004**, *15*, 889-893.
- [78] Lazzaro, F.; Gissot, A.; Crucianelli, M.; De Angelis, F.; Bruche', L.; Zanda, M. Mannich-type Reaction of Methylene Active Compounds with a Chiral Sulfinimine of Trifluoropyruvate: New Highly Stereoselective Synthesis of (*S*)- α -Trifluoromethyl-Aspartic Acid. *Lett. Org. Chem.*, **2005**, *2*, 235-237.
- [79] a. Bravo, P.; Capelli, S.; Meille, S.V.; Seresini, P.; Volonterio, A.; Zanda, M. Enantiomerically pure α -fluoroalkyl- α -amino acids: Synthesis of (*R*)- α -difluoromethyl-alanine and (*S*)- α -difluoromethyl-serine. *Tetrahedron: Asymmetry*, **1996**, *7*, 2321-2332. b. Arnone, A.; Bravo, P.; Capelli, S.; Fronza, G.; Meille, S.V.; Zanda, M.; Cavicchio, G.; Crucianelli, M. New Versatile Fluorinated Chiral Building Blocks: Synthesis and Reactivity of Optically Pure α -(Fluoroalkyl)- β -sulfinylenamines. *J. Org. Chem.*, **1996**, *61*, 3375-3387. c. Crucianelli, M.; Bravo, P.; Arnone, A.; Corradi, E.; Meille, S.V.; Zanda, M. The "Non-Oxidative" Pummerer Reaction: Conclusive Evidence for S_N2-Type Stereoselectivity, Mechanistic Insight, and Synthesis of Enantiopure L- α -Trifluoromethylthreoninate and D- α -Trifluoromethyl-*allo*-threoninate. *J. Org. Chem.*, **2000**, *65*, 2965-2971.
- [80] Smits, R.; Cadicamo, C.D.; Burger, K.; Koksche, B. Synthetic strategies to α -trifluoromethyl and α -difluoromethyl substituted α -amino acids. *Chem. Soc. Rev.*, **2008**, *37*, 1727-1739; and literature cited therein.
- [81] For a review concerning fluorinated prolines and proglutamic acids, see: Qing, F.-L.; Qiu, X.-L. Synthesis of fluorinated prolines and proglutamic acids, in: V.A. Soloshonok (Ed.), Fluorine Containing Synthons, American Chemical Society, Washington, DC, **2005**, p.p. 562-571, and references therein; for a recent paper on the stereoselective synthesis of α -Tfm-pyroglytamic acids, see: Chaume, G.; Van Severen, M.-C.; Ricard, L.; Brigaud, T. Concise access to enantiopure (*S*)- and (*R*)- α -trifluoromethyl pyroglytamic acids from ethyl trifluoropyruvate-based chiral CF₃-oxazolidines (Fox). *J. Fluorine Chem.*, **2008**, *129*, 1104-1109.
- [82] Laue, K.W.; Kröger, S.; Wegelius, E.; Haufe, G. Stereoselective Synthesis of γ -Fluorinated α -Amino Acids Using 2-Hydroxy-3-pinanone as an Auxiliary. *Eur. J. Org. Chem.*, **2000**, *22*, 3737-3743.
- [83] Meffre, P.; Dave, R.H.; Leroy, J.; Badet, B. A concise synthesis of L-4,4-difluoroglutamine. *Tetrahedron Lett.*, **2001**, *42*, 8625-8627. For a specific review on the preparation of γ -fluorinated analogues of glutamic acid and glutamine, see: Dave, R.; Badet, B.; Meffre P. γ -fluorinated analogues of glutamic acid and glutamine. *Amino Acids*, **2003**, *24*, 245-261.
- [84] Yajima, T.; Nagano, H. Photoinduced Diastereoselective Addition of Perfluoroalkyl Iodides to Acrylic Acid Derivatives for the Synthesis of Fluorinated Amino Acids. *Org. Lett.*, **2007**, *9*, 2513-2515.
- [85] Yajima, T.; Tono, T.; Nagano, H.; Tomita, Y.; Mikami, K. Direct Racemic Mixture Synthesis of Fluorinated Amino Acids by Perfluoroalkyl Radical Addition to Dehydroamino Acids Terminated by Asymmetric Protonation. *Eur. J. Org. Chem.*, **2010**, 2461-2464.
- [86] Hoveyda, H.R.; Pinault, J.-F. (2*R*)- and (2*S*)-3-Fluoroalanine and Their *N*-Methyl Derivatives: Synthesis and Incorporation in Peptide Scaffolds. *Org. Lett.*, **2006**, *8*, 5849-5852.
- [87] Bravo, P.; Cavicchio, G.; Crucianelli, M.; Poggiali, A.; Zanda, M. Stereoselective synthesis of the antibacterial 3-fluoro- α -alanine. *Tetrahedron: Asymmetry*, **1997**, *8*, 2811-2815.
- [88] Li, G.; van der Donk, W.A. Efficient Synthesis of Suitably Protected β -Difluoroalanine and γ -Difluorothreonine from L-Ascorbic Acid. *Org. Lett.*, **2007**, *9*, 41-44.
- [89] Fokina, N.A.; Kornilov, A.M.; Kulik, I.B.; Kukhar, V.P. Towards optically pure mono- and difluorinated amino acids: common methodology based on (*R*)-2,3-O-isopropylidene-glyceraldehyde. *Synthesis*, **2002**, 2589-2596.
- [90] Pigza, J.A.; Quach, T.; Molinski, T.F. Oxazoline–Oxazinone Oxidative Rearrangement. Divergent Syntheses of (2*S*,3*S*)-4,4,4-

- Trifluorovaline and (2S,4S)-5,5,5-Trifluoroleucine. *J. Org. Chem.*, **2009**, *74*, 5510-5515.
- [91] Wang, J.; Lin, D.; Zhou, S.; Ding, X.; Soloshonok, V.A.; Liu, H. Asymmetric Synthesis of Sterically and Electronically Demanding Linear ω -Trifluoromethyl Containing Amino Acids via Alkylation of Chiral Equivalents of Nucleophilic Glycine and Alanine. *J. Org. Chem.*, **2011**, *76*, 684-687.
- [92] a. Seebach, D.; Beck, A.K.; Capone, S.; Deniau, G.; Grošelj, U.; Zass, E. Enantioselective preparation of β^2 -amino acid derivatives for β -peptide synthesis. *Synthesis*, 2009, 1-32. b. Seebach, D.; Gardiner, J. β -Peptidic Peptidomimetics. *Acc. Chem. Res.*, 2008, *41*, 1366-1375. c. Horne, W.S.; Price, J.L.; Gellman, S.H. Interplay among side chain sequence, backbone composition, and residue rigidification in polypeptide folding and assembly. *Proc. Natl. Acad. Sci. U.S.A.*, **2008**, *105*, 9151-9156. d. Enantioselective Synthesis of β -Amino Acids, 2nd ed.; E. Juaristi, V. A. Soloshonok, Eds.; John Wiley & Sons: Hoboken: 2005.
- [93] For a recent review on latest developments in the synthesis of fluorinated β -amino acids, see: Aceña, J.L.; Simón-Fuentes, A.; Fustero, S. Recent Developments in the Synthesis of Fluorinated β -Amino Acid. *Curr. Org. Chem.*, **2010**, *14*, 928-949.
- [94] a. Edmonds, M.K.; Graichen, F.H.M.; Gardiner, J.; Abell, A.D. Synthesis of Fluorous Tags for Incorporation of Reducing Sugars into a Quantitative Microarray Platform. *Org. Lett.*, **2008**, *10*, 885-887. b. Peddie, V.; Pietsch, M.; Bromfield, K.M.; Pike, R.N.; Duggan, P.J.; Abell, A.D. Fluorinated β^2 - and β^3 -Amino Acids: Synthesis and Inhibition of alpha-Chymotrypsin. *Synthesis*, **2010**, *11*, 1845-1859.
- [95] For a recent account on solvent-free fluorination of aromatic compounds with *N*-fluorobenzenesulfonimide, see: Andreev, R.V.; Borodkin, G.I.; Shubin, V.G. Fluorination of aromatic compounds with *N*-fluorobenzenesulfonimide under solvent-free conditions. *Russian J. Org. Chem.*, **2009**, *45*, 1468-1473.
- [96] Duggan, P.J.; Johnston, M.; March, T.L. Enantioselective Synthesis of α -Fluoro- β^3 -amino Esters: Synthesis of Enantiopure, Orthogonally Protected α -Fluoro- β^3 -lysine. *J. Org. Chem.*, **2010**, *75*, 7365-7372.
- [97] Kuznetsova, L.; Ungureanu, I.M.; Pepe, A.; Zanardi, I.; Wu, X.; Ojima, I. Trifluoromethyl- and difluoromethyl- β -lactams as useful building blocks for the synthesis of fluorinated amino acids, dipeptides, and fluoro-taxoids. *J. Fluorine Chem.*, **2004**, *125*, 487-500.
- [98] For a recent account on the chemoselective syntheses of fluorinated β -lactams as precursors of fluorinated β -amino acids, using Reformatsky-type reactions see: Tarui, A.; Sato, K.; Omote, M.; Kumadaki, I.; Ando, A. Stereoselective Synthesis of Fluorinated Amino Acid Derivatives. *Adv. Synth. Catal.*, **2010**, *352*, 2733-2744.
- [99] Palacios, F.; Ochoa de Retana, A.M.; Pascual, S.; de Trocóniz, G.F. Efficient synthesis of fluorinated α - and β -amino nitriles from fluoroalkylated α,β -unsaturated imine. *Tetrahedron*, **2011**, *67*, 1575-1579.
- [100] Okarvi, S.M. Recent progress in fluorine-18 labelled peptide radiopharmaceuticals. *Eur. J. Nucl. Med.*, **2001**, *28*, 929-938.
- [101] For a review on this topic see: Laverman, P.; Boerman, O.C.; Corstens, F.H.M.; Oyen, W.J.G. Fluorinated amino acids for tumour imaging with positron emission tomography. *Eur. J. Nucl. Med.*, **2002**, *29*, 681-690; and references cited therein.
- [102] Krasikova, R.N.; Zaitsev, V.V.; Ametamey, S.M.; Kuznetsova, O.F.; Fedorova, O.S.; Mosevich, I.K.; Belokon, Y.N.; Vyskočil, S.; Shatik, S.V.; Nader, M.; Schubiger, P.A. Catalytic enantioselective synthesis of ^{18}F -fluorinated α -amino acids under phase-transfer conditions using (s)-NOBIN. *Nucl. Med. Biol.*, **2004**, *31*, 597-603.
- [103] a. McConathy, J.; Martarello, L.; Malveaux, E.J.; Camp, V.M.; Simpson, N.E.; Simpson, C.P.; Bowers, G.D.; Zhang, Z.; Olson, J.J.; Goodman, M.M. Synthesis and evaluation of 2-amino-4- ^{18}F fluoro-2-methylbutanoic acid (FAMB): relationship of amino acid transport to tumor imaging properties of branched fluorinated amino acids. *Nucl. Med. Biol.*, **2003**, *30*, 477-490. b. Mikami, K.; Fuster, S.; Sánchez-Roselló, M.; Aceña, J.L.; Soloshonok, V.; Sorochinsky, A. Synthesis of Fluorinated β -Amino Acids. *Synthesis*, **2011**, *19*, 3045-3079.
- [104] a. Kakali, D.; Susmita, C.; Santanu, G.; Bhart, S.; Mridula M. Synthesis and radiobiological evaluation of a new $^{99\text{m}}\text{Tc}$ -labeled small peptide: $^{99\text{m}}\text{Tc}$ -YGGSLAK as imaging agent. *J. Label. Comp. Radiopharm.*, **2011**, *54*, 374-381. b. Fichna, J.; Janecka, A. Synthesis of Target-Specific Radiolabeled Peptides for Diagnostic Imaging. *Bioconjug. Chem.*, **2003**, *14*, 3-17. c. Waibel, R.; Alberto, R.; Willuda, J.; Finnern, R.; Schibli, R.; Stichelberger, A.; Egli, A.; Abram, U.; Mach, J-P.; Plückthun, A.; Schubiger, P.A. Stable one-step technetium- $^{99\text{m}}$ labeling of His-tagged recombinant proteins with a novel Tc(I) -carbonyl complex. *Nature. Biotech.* **1999**, *17*, 897-901. d. Abram, U.; Alberto, R. Technetium and rhenium: coordination chemistry and nuclear medical applications. *J. Braz. Chem. Soc.*, **2006**, *17*, 1486-1500.